Translating and squirming cylinders in a viscoplastic fluid

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Three related problems of viscoplastic flow around cylinders are considered. First, translating cylinders with no-slip surfaces appear to generate adjacent rotating plugs in the limit where the translation speed becomes vanishingly small. In this plastic limit, analytical results are available from plasticity theory (slipline theory) which indicate that no such plugs should exist. Using a combination of numerical computations and asymptotic analysis, we show that the plugs of the viscoplastic theory actually disappear in the plastic limit, albeit very slowly. Second, when the boundary condition on the cylinder is replaced by one that permits sliding, the plastic limit corresponds to a partially rough cylinder. In this case, no plasticity solution has been previously established; we provide evidence from numerical computations and slipline theory that a previously proposed upper bound (Martin & Randolph 2006) is actually the true plastic solution. Third, we consider how a prescribed surface velocity field can propel cylindrical squirmers through viscoplastic fluid. We determine swimming speeds and contrast the results with those from the corresponding Newtonian problem.

1. Introduction

Slow viscous flow around a cylinder is a classical problem in fluid mechanics, associated with Stokes' paradox and its resolution by the inclusion of weak inertial terms in the far field. The analogous problem for non-Newtonian fluids has also played a role in understanding viscoelastic extensional flow (Ultman & Denn 1971; Harlen 2002) and how a yield stress localizes deformation and provides drag for viscoplastic fluids (Brookes & Whitmore 1969; Adachi & Yoshioka 1973) and granular materials (Ding et al. 2011; Hosoi & Goldman 2015). The latter developments connect with soil mechanics and the problem of the critical load required to shift a circular pile through a plastic medium (Randolph & Houlsby 1984; Martin & Randolph 2006).

The purpose of the present paper is to explore further the viscoplastic version of the problem and analyze flows of yield-stress fluid around cylinders. We have three particular problems in mind. The first is a short reconsideration of the relatively classical problem of the motion of cylinder with a no-slip surface through a viscoplastic medium. This problem has been approached previously using variational methods (Adachi & Yoshioka 1973), numerical computation (Roquet & Saramito 2003; Tokpavi et al. 2008; Ozogul et al. 2015; Chaparian & Frigaard 2017), and laboratory experiments (Tokpavi et al. 2009), and has applications to the sedimentation of particles through a viscoplastic medium (Balmforth et al. 2014). In the limit of vanishing flow speeds, one expects that this

viscoplastic problem reduces to that for the critical load on a circular pile in an ideal cohesive plastic medium. For that critical load problem, Randolph & Houlsby (1984) provided an analytical solution using the method of sliplines (the characteristics of the stress field), the no-slip condition corresponding to a fully rough surface. The critical loads found for viscoplastic computations in the limit of no motion do indeed appear to agree with Randolph & Housby's predictions. However, the computed velocity field is not consistent with the slipline solution, containing some unexpected rotating plugs (Tokpavi et al. 2008; Chaparian & Frigaard 2017). This is a concern because the viscoplastic problem is only expected to reduce to one of perfect plasticity outside any boundary layers wherein viscous effect remain important. The residual plugs are attached to such boundary layers at the surface of the cylinder, perhaps reflecting a pervasive viscous effect. We dissect this issue in order to show that the residual plugs disappear in the plastic limit, and thereby demonstrate that there is no conflict with perfect plasticity.

The second problem we address concerns the motion of cylinders whose surface permits some degree of slip. This situation has also been considered in plasticity theory, with Randolph & Houlsby (1984) searching for the critical load on cylinders with partially rough surfaces. Importantly, the ability of the material to slide over the cylinder demands modifications to the slipline field. Unfortunately, the construction provided by Randolph & Houlsby leads to stress and velocity fields that are inconsistent with one another, implying that their slipline field cannot correspond to the true plastic solution (Murff et al. 1989; Martin & Randolph 2006). To shed more light on this issue, we consider viscoplastic flow around cylinders with boundary conditions that allow slip, with a view to approaching the perfectly plastic limit. In so doing, we provide evidence for what is the true plastic solution for these partially rough cylinders. The situation also corresponds to a flow problem wherein sliding is possible or if a thin weakened layer exists sheathing the cylinder, exactly as commonly assumed to explain effective slip (Barnes 1995) and already studied in the context of viscoplastic flow around cylinders (Ozogul et al. 2015).

Finally, the third problem we consider is the locomotion of cylindrical "squirmers" in viscoplastic fluid. Squirmers are a popular idealization of swimming micro-organisms that have fixed shape but propel themselves using a prescribed surface velocity field that represents the action of cilliary motion (Blake 1971a,b; Lighthill 1952). Although most such models are based on spheres, cylindrical squirmers have been considered in Newtonian fluids, to study their interaction with walls or other swimmers (Crowdy & Or 2010; Clarke et al. 2014), or viscoelastic and power-law fluids, to determine their performance in an idealized physiological ambient (Yazdi et al. 2014; Ouyang et al. 2018). The idealized geometry in these cases allows for a first discussion of the complicating additional physics. Our goal here is to explore how these simplified model swimmers perform in a viscoplastic fluid, following on from related locomotion problems in which a yield stress was demonstrated to dramatically alter the swimming dynamics (Hewitt & Balmforth 2017, 2018). Thus, we explore the impact of a yield stress on squirming locomotion, exploiting the results for translating cylinders to understand the exposed flow patterns.

2. Mathematical Formulation

Neglecting inertia and gravity, we consider a cylinder of radius \mathcal{R} moving through an incompressible Bingham fluid (e.g. Balmforth et al. (2014)) with a characteristic speed \mathcal{U} . To obtain a dimensionless set of equations, we use \mathcal{R} and \mathcal{U} to remove the dimensions of length and velocity, respectively. Pressure and stresses are scaled by the characteristic viscous stress $\mu\mathcal{U}/\mathcal{R}$ where μ is the (plastic) viscosity of the fluid. In the polar coordinate

system (r,θ) with the origin at the center of the cylinder, the governing equations for the dimensionless fluid velocity $(u(r,\theta),v(r,\theta))$ and pressure $p(r,\theta)$ are given by

$$\frac{1}{r}\frac{\partial}{\partial r}(ru) + \frac{1}{r}\frac{\partial v}{\partial \theta} = 0, \tag{2.1a}$$

$$\frac{\partial p}{\partial r} = \frac{1}{r} \frac{\partial}{\partial r} (r \tau_{rr}) + \frac{1}{r} \frac{\partial}{\partial \theta} \tau_{r\theta} - \frac{\tau_{\theta\theta}}{r}, \tag{2.1b}$$

$$\frac{1}{r}\frac{\partial p}{\partial \theta} = \frac{1}{r^2}\frac{\partial}{\partial r}(r^2\tau_{r\theta}) + \frac{1}{r}\frac{\partial}{\partial \theta}\tau_{\theta\theta},\tag{2.1c}$$

where τ_{ij} is the deviatoric stress tensor. We use the Bingham constitutive law,

$$\tau_{ij} = \left(1 + \frac{\text{Bi}}{\dot{\gamma}}\right) \dot{\gamma}_{ij} \quad \text{for} \quad \tau > \text{Bi},$$

$$\dot{\gamma}_{ij} = 0 \quad \text{for} \quad \tau \leqslant \text{Bi},$$
(2.2)

where

$$\{\dot{\gamma}_{ij}\} = \begin{pmatrix} 2u_r & v_r + (u_\theta - v)/r \\ v_r + (u_\theta - v)/r & 2(v_\theta + u)/r \end{pmatrix}, \tag{2.3}$$

 $\dot{\gamma} = \sqrt{\frac{1}{2} \sum_{j,k} \dot{\gamma}_{jk}^2}$ and $\tau = \sqrt{\frac{1}{2} \sum_{j,k} \tau_{jk}^2}$ denote the second tensor invariants, and the subscripts r and θ on the velocity components (but not the stress components) denote partial derivatives. The dimensionless yield stress, or Bingham number, is

$$Bi = \frac{\tau_Y \mathcal{R}}{\mu \mathcal{U}}.$$
 (2.4)

The drag force on the cylinder in the x-direction plays an important role, and is defined by

$$F_x = \oint [(\tau_{rr} - p)\cos\theta - \tau_{r\theta}\sin\theta]_{r=1} d\theta \equiv \oint [2\tau_{rr}\cos\theta + (r\tau_{r\theta})_r\sin\theta]_{r=1} d\theta.$$
 (2.5)

The plastic drag coefficient C_d is related to this force by $C_d = -F_x/(2\text{Bi})$. Although this coefficient is strictly only relevant in the plastic limit $\text{Bi} \gg 1$, the implied rescaling of F_x is convenient for a wider range of Bi, leading us to use it as a measure of the drag for more general parameter settings.

2.1. Boundary conditions

2.1.1. Translating cylinder with a rough or no-slip surface

For a no-slip cylinder moving in the x-direction with unit speed (*i.e.* dimensional speed \mathcal{U}), we impose

$$(u, v) = (\cos \theta, -\sin \theta)$$
 at $r = 1$. (2.6)

Both velocity conditions cannot be applied in ideal plasticity. Instead, a prescribed normal velocity forces plastic deformation with tangential slip along the boundary of the cylinder. At finite, but large Bingham number, one expects any such slip to become smoothed over viscous boundary layers wherein the shear stress dominates the other stress components. If this turns out to be the case, no slip is equivalent to the local stress condition $|\tau_{r\theta}| \sim \text{Bi}$, which is the fully rough surface condition used in plasticity theory.

2.1.2. Translation with slip

If the surface of the cylinder is partially rough, with a roughness factor $\varrho \in [0, 1]$, the boundary condition to be imposed is

$$u = \cos \theta$$
 and $\tau_{r\theta} = \varrho \operatorname{Bi} \operatorname{sgn}(y)$ at $r = 1$ (2.7a, b)

(Randolph & Houlsby 1984; Martin & Randolph 2006); setting $\varrho = 1$ corresponds to a fully rough cylinder, and $\varrho = 0$ to a perfectly smooth, or free slip, cylinder. Although it is not necessarily a natural boundary condition for a fluid, the second condition in (2.7) is equivalent to the rate-independent limit of the Mooney-type slip-law

$$v(1,\theta) + \sin \theta = A(|\tau_{r\theta}| - \tau_w)^q \operatorname{sgn}(\tau_{r\theta}), \tag{2.8}$$

for some parameters A, q and wall stress threshold $\tau_w = \varrho \text{Bi}$. Such slip laws are common when modelling effective slip due to surface interactions in many suspensions (e.g. Barnes 1995; see also Ozogul et al. 2015).

2.1.3. Squirming surface motions

For a model squirmer, we again impose the surface velocity, this time in the frame of the cylinder, and select \mathcal{U} as its characteristic scale. The speed of the cylinder with respect to the ambient fluid then becomes U_s . We consider purely tangential squirming motions and set

$$(u,v) = (U_s \cos \theta, V_p(\theta) - U_s \sin \theta) \quad \text{at} \quad r = 1, \tag{2.9}$$

where $(0, V_p)$ represents the prescribed surface velocity. For specific examples, we adopt previously employed models of treadmilling cilia given by

$$V_p(\theta) = \sin n\theta + a\sin m\theta, \tag{2.10}$$

with integers n and $m \neq 1$, Notable conventional models include the simplest case, with (n,a)=(1,0), or employ (n,m)=(1,2) with a<0 giving a 'pusher' and a>0 a 'puller' (based on the distribution of $V_p(\theta)$). Note that, although one can generate solutions for any U_s , the swimming speed of a free locomotor is set by the requirement that the net force on the cylinder in the x-direction should vanish; i.e. $F_x=0$ in (2.5).

Finally, we also consider a limited number of examples in which we replace (2.9) with a squirming motion normal to the cylinder surface,

$$(u,v)|_{r=1} = (U_s \cos \theta - U_p(\theta), -U_s \sin \theta), \quad \text{with} \quad U_p = \cos n\theta + a \cos m\theta. \quad (2.11)$$

Although Blake also considered normal surface velocities, he took these as components of propagating wave-like motions, unlike the steady model in (2.11), which is closer to the propulsion mechanism discussed by Spagnolie & Lauga (2010).

2.2. Numerical Method

We solve the governing equations using the augmented Lagrangian scheme summarized by Hewitt & Balmforth (2017). In brief, after the elimination of the pressure from the momentum equations (2.1b)-(2.1c) and the introduction of a stream function $\psi(r,\theta)$ such that

$$(u,v) = \left(\frac{1}{r}\frac{\partial \psi}{\partial \theta}, -\frac{\partial \psi}{\partial r}\right), \tag{2.12}$$

we must solve the biharmonic-like problem

$$\nabla^4 \psi = \operatorname{Bi}\left[\left(\frac{1}{r}\frac{\partial}{\partial r}r\frac{\partial}{\partial r} + \frac{2}{r}\frac{\partial}{\partial r} - \frac{1}{r^2}\frac{\partial^2}{\partial \theta^2}\right)\frac{\dot{\gamma}_{r\theta}}{\dot{\gamma}} - \frac{2}{r}\left(\frac{\partial}{\partial r} + \frac{1}{r}\right)\frac{\partial}{\partial \theta}\frac{\dot{\gamma}_{rr}}{\dot{\gamma}}\right],\tag{2.13}$$

over the yielded regions $\dot{\gamma} > 0$. This is achieved by means of an iterative scheme in which one solves, at each step, a linear biharmonic equation over the whole domain (both yielded and plugged) and a nonlinear algebraic problem that incorporates the constitutive law.

We work on the domain $0 \le \theta \le \pi$, with symmetry conditions at $\theta = 0, \pi$. The stress invariant decays away from the cylinder, and must eventually fall below the yield stress. We therefore choose a sufficiently large computational domain to contain all the yielded fluid, and set (u, v) = (0, 0) at the edge. If both velocity components are also specified on the surface of the cylinder, the boundary conditions there can be implemented directly in terms of the stream function and its derivatives. The boundary condition in (2.7b), however, imposes the shear stress, which is problematic as the iterative solution of (2.13) requires conditions involving the streamfunction. To surmout this difficulty, we replace (2.7b) by the condition $\dot{\gamma}_{r\theta} = \varrho \dot{\gamma} \operatorname{sgn}(y)$ at r = 1, which reduces to (2.7b) where the fluid surface is yielded. If, however, the boundary is plugged, the two conditions are not equivalent. To avoid this inconsistency, in the corresponding computations we used a regularized constitutive model in which the Bingham law in (2.2) is replaced by $\tau_{ij} = \dot{\gamma}_{ij}[1 + \dot{\gamma}^{-1}\operatorname{Bi}(1 - e^{-m\dot{\gamma}})]$ with $m = 10^4$. Now the fluid is forced to yield everywhere, the boundary is never plugged, and the alternative boundary condition is always equivalent to (2.7b).

The linear biharmonic equation is solved by exploiting a Fourier sine series in θ , and second-order finite differences in the radial direction. The numerical resolution was chosen to be sufficient to resolve the smallest scales of the problem: the radial grid size was at most 0.003, and at least 512 Fourier modes in θ were used. In some of our computations at the highest Bingham numbers, we used a stretched grid in the radial direction to enhance the resolution in boundary layers near the cylinder's surface.

2.3. Ideal plasticity

In the limit Bi $\to \infty$, one expects that the viscous stresses become insignificant in comparison to the yield stress outside any boundary layers, implying that yielded material deforms at the yield stress, with $\tau_{ij} = \text{Bi}\dot{\gamma}_{ij}/\dot{\gamma}$. In Cartesian coordinates (x,y), the stress components can then be written in terms of a local slip angle ϑ as $(\tau_{xx}, \tau_{xy}) = \text{Bi}(-\sin 2\vartheta, \cos 2\vartheta)$, and the characteristics of the stress field follow the sliplines,

$$\alpha$$
-lines: $\frac{dy}{dx} = \tan \vartheta$, $p + 2\operatorname{Bi}\vartheta = \operatorname{constant}$, (2.14)

β-lines:
$$\frac{dy}{dx} = -\cot \vartheta$$
, $p - 2\text{Bi}\vartheta = \text{constant}$. (2.15)

The angle ϑ is the anti-clockwise angle of the α -line as measured from the x-axis. The sliplines are a set of mutually orthogonal lines along which the shear stress is the maximum and the normal stresses are zero. In other words, if $\mathbf{R}(\vartheta)$ denotes the rotation matrix, then,

$$\mathbf{R}(\vartheta) \, \boldsymbol{\tau} \, \mathbf{R}(\vartheta)^T = \begin{bmatrix} 0 & \pm \mathrm{Bi} \\ \pm \mathrm{Bi} & 0 \end{bmatrix}. \tag{2.16}$$

The components of the velocity field along the sliplines (u_{α}, u_{β}) satisfy

$$\frac{\partial u_{\alpha}}{\partial s_{\alpha}} = \frac{\partial u_{\beta}}{\partial s_{\beta}} = 0, \tag{2.17}$$

where s_{α} and s_{β} are the arclengths along the respective sliplines. That is, the component of the velocity directed along a particular slipline must be constant.

The plasticity problem can also be formulated in variational terms to establish the

following two useful results (Prager & Hodge 1951): first, if the velocity field is not simultaneously calculated, slipline fields that satisfy (2.14) and (2.15), together with any stress boundary conditions, constrain the true solution by providing strict lower bounds on the drag force on the cylinder. Second, trial velocity fields that satisfy the surface velocity and incompressibility conditions, but not the stress relations, place upper bounds on the drag force (given that the associated dissipation rate must balance the power input required to overcome the drag). Such upper bounds can be improved by posing trial velocity fields guided by the slipline fields. Indeed, if the lower and upper bounds then match, the stress and the velocity fields must correspond to those of the actual solution. Note that, in the slipline stress analysis, one must further demonstrate that there is an admissible stress distribution inside any rigid plugs that satisfies both the force balance equations and yield criterion ($\tau < Bi$).

Randolph & Houlsby (1984) exploited these bounding principles for a fully rough cylinder driven through a perfectly plastic medium. In particular, they constructed a slipline solution and a matching velocity field for which the upper and lower bounds agreed. They further showed that an admissible stress distribution could be found for all the unyielded regions. Hence, their construction provides the true plastic solution. For partially rough cylinders, however, their trial velocity field was not consistent with the slipline solution over part of the yielded region, and the correct computation of the upper bound leaves a mismatch with the lower bound (Murff et al. 1989). This led Martin & Randolph (2006) to suggest an alternative trial velocity field, associated with a different slipline solution, that lay closer to, but not coincident with, the lower bound. The true solution for partially rough cylinders has therefore not been previously identified.

3. Revisiting flow around a no-slip cylinder

In this section, we analyze the viscoplastic flow around a no-slip or fully rough cylinder, focussing on high Bingham number. Figure 1 shows a numerical solution for $Bi = 2^{14}$. Plotted is the strain rate, with the regions shaded black corresponding to the plugs, together with Randolph & Houlsby's slipline solution. Three types of plugs appear in the numerical solution, as found previously (Roquet & Saramito 2003; Tokpavi et al. 2008; Chaparian & Frigaard 2017): first, the ambient medium plugs up sufficiently far from the cylinder to localize the flow. Second, triangular plugs are attached to the front and back of the cylinder. Finally, two plugs with almost semi-circular shape rotate rigidly near the top and bottom of the cylinder. Only the first two types of plugs feature in the perfectly plastic solution; the rigidly rotating plugs lie in the region of perfectly plastic deformation in the slipline solution where there is always shear.

3.1. Slipline solution

In detail and for the upper half of the solution, the slipline pattern (figure 1b) consists of a semi-circular centered fan at the top of the cylinder with center A at (0,1) and radius $1 + \pi/4$. The β -lines form the spokes and α -lines form the circular arcs. The α -lines are continued below the line AD by the involutes of the cylinder, and the β -lines become tangents. The limiting β -lines BC and B'C' intersect the x-axis at 45° , as demanded by symmetry, which isolates the triangular plugs capping the front and back of the cylinder. The α -line CDGD'C' determines the outermost yield surface.

The velocity field associated with the slipline pattern is directed purely along the α -lines (and so, in this case, the streamlines are α -lines): the involutes beginning along BC have $v_{\alpha} = 1/\sqrt{2}$, whereas those that begin at the cylinder along AB have $v_{\alpha} = \cos \theta$. At the base of both sets of sliplines, there is a velocity jump tangential to ABC.

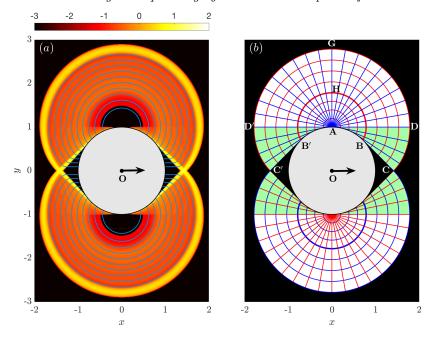


FIGURE 1. Comparison of the numerical solution and the slipline pattern for a fully rough cylinder. (a) shows a density plot of $\log_{10}(\dot{\gamma})$ from the numerical solution for Bi = 2^{14} , together with sample streamlines (blue). (b) shows the α -lines (red) and β -lines (blue) of the plastic solution, with the centered fans shaded white and the region of involutes shaded green. In both cases, the plugs are shaded black. Arrows indicate the direction of motion of the cylinder.

Similarly, along the outermost yield surface CDGD'C', another velocity jump arises. In the viscoplastic computation, all these discontinuities become broadened into thin boundary layers with enhanced shear rate (see figure 1a). The thickness of these layers is expected to scale with either $\mathrm{Bi}^{-1/3}$ or $\mathrm{Bi}^{-1/2}$ (Balmforth *et al.* 2017), but otherwise they leave no enduring viscous disfigurement of the plastic solution.

Along the β -lines, the Riemann invariant is $p-2\mathrm{Bi}\vartheta$. If we set p=0 along the vertical symmetry line at x=0, this implies $p=2\mathrm{Bi}(\pi-\vartheta)$ throughout the deformed region, and so the pressure on the surface of the cylinder is given by

$$p(1,\theta) = \begin{cases} 2\text{Bi}(\pi - \theta), & \pi/4 < \theta < \pi/2, \\ 2\text{Bi}(\pi - \theta) - 2\text{Bi}\pi, & \pi/2 < \theta < 3\pi/4. \end{cases}$$
(3.1)

which jumps by $2\pi Bi$ at the centre of the fan.

With the stresses implied by the slipline pattern, we may integrate over the contour CBAB'C' to determine the net horizontal force on the upper half of the cylinder F_x (although the stress field is not prescribed over the plugs, the net force on these region must vanish, and so the horizontal force along BC or B'C' must equal that along the corresponding plugged section of the cylinder's surface). We then find the drag coefficient (Randolph & Houlsby 1984),

$$C_d = -\frac{F_x}{2\text{Bi}} = 2(\pi + 2\sqrt{2}) \simeq 11.94.$$
 (3.2)

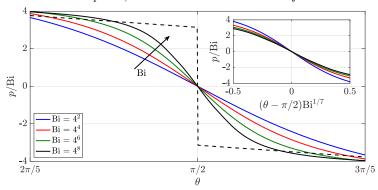


FIGURE 2. Pressure variation over the cylinder scaled by Bi, for the Bingham numbers indicated. The dashed line corresponds to the pressure of the slipline solution given by (3.1). The inset shows p/Bi against $(\theta - \pi/2)\text{Bi}^{1/7}$.

3.2. The residual plugs

The rotating plugs of the viscoplastic computation in figure 1a are centred at the fans of the slipline solution and are attached to the viscous boundary layer buffering the cylinder surface. Since the viscous stress is prominent in that boundary layer, the question arises as to how the pressure jump at the centre of the fan becomes smoothed and whether this prompts a permanent adjustment of the slipline solution that explains the rotating plugs. Indeed, both Tokpavi et al. (2008) and Chaparian & Frigaard (2017) have suggested that these features are permanent for Bi $\rightarrow \infty$. Such a conclusion is problematic as it implies that the viscoplastic theory does not converge to perfect plasticity.

The current computations suggest an alternative perspective: the rotating plugs correspond to a persistent effect that arises from the pressure discontinuity of the slipline solution at the centre of the centred fans. Because fluid flows through the pressure gradient here, the discontinuity must necessarily become smoothed by viscous stresses over a narrow window of angles θ surrounding A. The angular scale of this smoothing regions turns out to be relatively wide (in comparison to the viscous boundary layers), scaling very weakly with Bi; see figures 2 and 3d. Moreover, to accommodate the smoothing of the pressure over this scale (which is too wide to allow any viscous adjustments), the overlying plastic flow must plug up, thereby creating the persistent features. Crucially, the size of the plug therefore asymptotically decreases to zero, albeit extremely slowly, as Bi $\rightarrow \infty$ (see figure 3a; we find, in particular, that the radius decreases like Bi^{-3/28}). Consequently, the drag coefficient should approach the prediction in (3.2) for Bi $\rightarrow \infty$, as illustrated by the numerical results (figure 4a).

A number of other numerical results are shown in figure 3, including the rotation rate of the plug and the thickness of the boundary layer against the cylinder. Notably, directly under the plug, the boundary layer is thinned by the presence of the smoothing region, scaling with ${\rm Bi}^{-4/7}$. Beyond this region, the boundary layer has a thickness of $O({\rm Bi}^{-1/2})$, as expected from viscoplastic boundary-layer theory (Balmforth *et al.* 2017). The thinner boundary layer scaling near A is in disagreement with the conclusions of Tokpavi *et al.* (2008), although the difference between -1/2 and -4/7 is small (these authors actually find a scaling of -0.53). A boundary-layer theory in support of the observed scalings and the overall phenomonelogy of the rotating plug is provided in Appendix A.

A key feature of the boundary-layer theory is that the slowly converging scalings of the rotating plug arise from the conspiracy between the flow within the boundary layer and the overlying plastic deformation. The important role played by the boundary

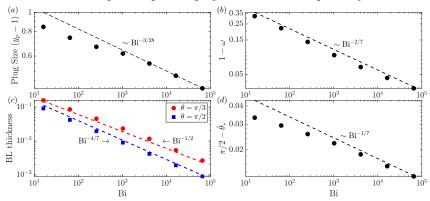


FIGURE 3. Scaling data for the residual rotating plug against Bi, showing (a) the plug radius $y_p - 1$ (where $(0, y_p)$ is the the top of the plug), (b) the rotation rate ω , (c) the boundary layer thickness at $\theta = \frac{1}{2}\pi$ and $\frac{1}{3}\pi$, and (d) the angular size of the smoothing region, estimated by the location $\hat{\theta}_*$ for which $p = \frac{1}{2}$ Bi. The dashed lines indicate the expected scalings according to the boundary layer theory of Appendix A.

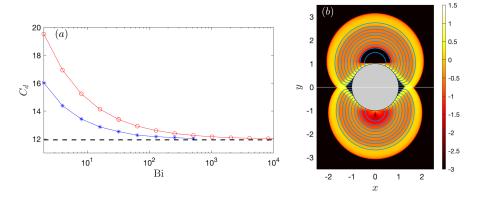


FIGURE 4. (a) Drag coefficient C_d against Bi for computations using a no-slip boundary condition (red circles) or the plastic slip law in (2.7) with $\rho = 1$ (blue stars). The dashed line shows (3.2). (b) Plots of $\log_{10}\dot{\gamma}$ and streamlines for two solutions at Bi = 2^8 ; the upper half shows the no-slip cylinder, and the lower half the cylinder with (2.7) and $\rho = 1$.

layer therefore implies that the passage to the plastic limit should be different if that sharp feature is not present. Indeed, when we recompute the solutions using the slip law outlined in §2.1.2 (with $\varrho=1$, corresponding to a fully rough surface), the boundary layers against the cylinder are removed as all the tangential slip that is required for the adjacent perfectly plastic deformation can be taken up along the boundary itself. No slowly shrinking plugs then appear at the centre of the fans whatsoever and the convergence to the plastic limit is noticably accelerated (see figure 4).

4. Flow past a partially rough cylinder

Numerical solutions for partially rough cylinders, with boundary condition (2.7), are shown in figures 5 and 6. The first of these figures displays strain-rate plots for two sample solutions with different roughness factors $\varrho = 0$ (free slip) and $\varrho = \frac{1}{2}$. Aside from viscoplastic shear layers that smooth out the velocity jumps, these numerical solutions

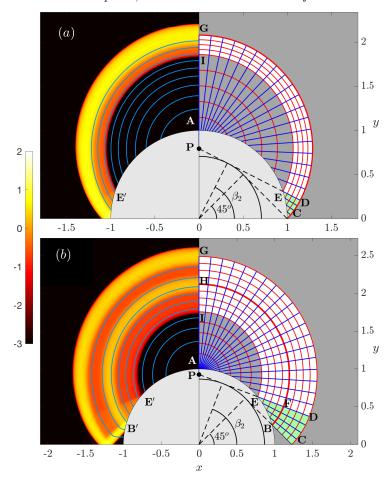


FIGURE 5. Numerical solutions showing $\log_{10}\dot{\gamma}$ and streamlines (left) and slipline solutions (right) for (a) $\varrho=0$ and (b) $\varrho=0.5$, both at Bi = 2^{12} . The light blue lines on the left indicate streamlines. On the right, the α and β -lines are plotted in red and blue, respectively, with the plugs shaded grey and the region of involutes shaded green. Also indicated are the angle β_2 (equal to 63.0° in (a) and 69.2° in (b)) and a number of special points in the slipline field.

are very like the slipline solution proposed by Martin & Randolph (2006) which are also plotted in the figure and described in more detail below. Notably, the solutions now contain rigidly rotating plugs that are permanent features in the plastic limit $Bi \to \infty$, and which attach directly on to the sliding cylinder surface.

4.1. The Martin & Randolph slipline solution and upper bound

As for Randolph & Houlsby's slipline field, the pattern proposed by Martin & Randolph (2006) consists of centred fans and involutes that leave a triangular plug at the front and back of the cylinder. However, the centres of fans are now displaced off the surface of the disks and the cores of the fans are replaced by the rigidly rotating plugs. Focusing on the upper right half of the pattern, the fan is centred at point P and occupies the region EFDD'E' in figure 5. The rotating plug spans AEIE'. The involutes that extend the α -lines from the fan into EBCDF correspond to β -lines that are tangent to a circle

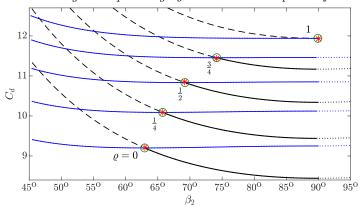


FIGURE 6. Upper and lower bounds derived from Martin & Randolph's slipline solution (solid blue and black lines, respectively) for the values of ϱ indicated; the circles indicate the minimum of the upper bound, which coincides with the intersection with the lower bound. For β_2 less than this minimum, the lower bound exceeds the upper bound and is thus spurious (shown dashed). For $\beta_2 > \frac{1}{2}\pi$, the velocity and stress fields become inconsistent, as in the original Randolph & Houlsby construction (the corresponding bounds are shown by dotted lines). The red stars show the extrapolated values for Bi $\to \infty$ of the drag and angle β_2 from numerical computations.

centred at O with radius

$$\lambda = \cos\left(\frac{\cos^{-1}\varrho}{2}\right). \tag{4.1}$$

This choice for λ ensures that the α -lines meet the surface of the cylinder at an angle $(\pi/4 - \Delta/2)$, where $\Delta = \sin^{-1} \varrho$, in line with the boundary condition (2.7b) on EB, $|\tau_{r\theta}|/\mathrm{Bi} = \varrho$. The centre of the fan P lies a vertical distance $\lambda/\sin\beta_2$ above O, where $\pi-\beta_2$ dictates the angular extent of the fan (the angle between IPE). Again the velocity field is prescribed by $v_\beta = 0$ and matching v_α with the normal velocity to the contour EBC. Velocity jumps thereby occur along the α -lines BFH and CDG, which broaden into the prominent viscoplastic shear layers of the computations in figure 5, and fluid slides along the cylinder boundary AEB. The rotation rate of the rigid plugs is given by $\sin\beta_2/\lambda$, which provides a convenient method for estimating the angle β_2 from the numerical solutions without tracing yield surfaces (which are sensitive to numerical errors).

Martin & Randolph treat the angle β_2 as an optimization parameter that can be adjusted to vary the upper bound on the drag force computed from the net dissipation rate incurred by the velocity field. The smallest possible drag coefficient provides the best upper bound, as illustrated in figure 6, which plots the upper bound against β_2 for a number of choices of the roughness factor ϱ . (Martin & Randolph also include the inclination of the triangular plug and the radius λ as further optimization parameters; these turn out to be optimized by the choices of 45° and (4.1), respectively, both of which are in any case demanded by the boundary and symmetry conditions.) Note that, as $\beta_2 \to \frac{1}{2}\pi + \cos^{-1}\lambda$, the rotating plug disappears and the slipline construction reduces to that of Randolph & Houlsby (1984).

4.2. Lower bound and torque balance

Although Martin & Randolph did not do so, the stress field of the slipline solution can also be used to compute the drag force which, in principle, sets a complementary upper bound. For this task, we again set p=0 along the y-axis, implying $p=2\mathrm{Bi}\pi-2\mathrm{Bi}\vartheta$ in the regions of deformation. With that pressure field and the known slipline angle, we may

then calculate the drag force on the cylinder by integrating over the contour IEBC. The details of this calculation are provided in Appendix B.1. This calculation is incomplete, however, because we do not extend the stress field into the plugs to demonstrate that an admissible solution that satisfies the yield condition exists there. Nevertheless, the construction of Randolph & Houlsby can be used to find admissible stress fields for both the triangular plugs at the front and back of the cylinder and the surrounding stagnant plug. The only missing piece of the puzzle is therefore the establishment of an admissible stress distribution for the rotating plugs.

Modulo this limitation, the implied lower bound on C_d is also plotted in figure 6 for comparison with the upper bound. The lower bound passes through the upper bound at exactly its minimim. That is, the upper bound and lower bounds match each other at the optimal choice for β_2 , which suggests that the corresponding slipline solution is the actual true solution. However, for smaller values of β_2 (indicated by dot-dashed lines in the figure), the lower bound calculation yields a higher value than the upper bound, which is not possible. This flaw must have its origin in the lack of an admissible stress field for the rotating plugs.

The slipline construction also shares the same issue of incompatibility suffered by the original Randolph & Houlsby solution (which must be the case, given that the construction reduces to this solution in the limit $\beta_2 \to \frac{1}{2}\pi + \cos^{-1}\lambda$): for $\beta_2 > \frac{1}{2}\pi$ the shear stresses along the α -lines are not consistent with the corresponding shear rates everywhere throughout the deforming region. Nevertheless, this inconsistency does not affect the optimal solution for β_2 .

More light can be shed on the rotating plug by considering the balance of torques acting on this region (Appendix B.2). In particular, and with reference to figure 5b, the upper plug is the crescent formed from the two circular arcs EAE' and EIE'. Along these arcs, the shear stresses are ϱ Bi and -Bi, respectively, which imply the torqes $T_{\rm EAE'}=2\varrho{\rm Bi}(\frac{1}{2}\pi-\theta_{\rm E})$ and $T_{\rm EIE'}=-2r_{\rm EI}^2{\rm Bi}(\pi-\beta_2)$, acting about the centres of the respective circles (i.e. P and O). Here, $\theta_{\rm E}=\beta_2-\frac{1}{4}\pi+\frac{1}{2}\Delta$ is the polar angle of point E and $r_{\rm EI}=\lambda\cot\beta_2+\sqrt{1-\lambda^2}$ is the radius of the circular arc EIE'. In addition to these torques, the difference between the two horizontal forces on the arcs provides a moment that also acts on the plug. This moment is $-\lambda F_{\rm EIE'}/\sin\beta_2$, if $F_{\rm EIE'}$ is the horizontal force on the section EIE', which must be equal and opposite to the force on EAE' if the plug is in force balance. But $F_{\rm EAE'}=2F_{\rm AE}$, where $F_{\rm AE}=-r_{\rm EI}{\rm Bi}[2(\pi-\beta_2)\cos\beta_2+\sin\beta_2]$ is the force on the section AE (see Appendix B.1). Hence, the rotating plug is free of torques if $T_{\rm EIE'}-T_{\rm EAE'}-2\lambda F_{\rm AE}/\sin\beta_2=0$, or

$$\varrho(\frac{3}{4}\pi - \beta_2 + \frac{1}{2}\Delta) + [(\pi - \beta_2)(\sqrt{1 - \lambda^2} - \lambda \cot \beta_2) - \lambda](\lambda \cot \beta_2 + \sqrt{1 - \lambda^2}) = 0. \quad (4.2)$$

This condition picks out a unique value for β_2 which coincides exactly with the optimal value. We conclude that there cannot be an admissible stress field for the rotating plug, except potentially at the torque-free value of β_2 . Thus, Martin & Randolph's slipline field with this choice is the only candidate for the true plastic solution. This conclusion is supported by the numerical computations, which match the predictions of the slipline theory for a variety of choices for the roughness parameter ϱ (see figures 5 and 6), and which explicitly construct admissible stress solutions for the rotating plug. Thus, the combination of slipline theory and numerical computation provides evidence that the slipline patterns of figure 5 are the actual perfectly plastic solutions.

5. Viscoplastic squirmers

We now consider models for swimming micro-organisms driven by ciliary surface motions in a yield-stress fluid. More specifically, we adopt prescribed surface velocity patterns to drive locomotion, as outlined in §2.1.3, focusing primarily on tangential motions with $V_p = \sin n\theta + a \sin m\theta$ and m > 1. We also briefly consider swimming patterns comprising a normal surface velocity.

5.1. Newtonian limit

As described by Blake (1971b), it is straightforward to solve the Stokes problem in the Newtonian limit to furnish the streamfunction,

$$\psi = \psi_0 = U_s r \sin \theta + \frac{1}{2} (r^{-n} - r^{2-n}) \sin n\theta + \frac{1}{2} a (r^{-m} - r^{2-m}) \sin m\theta$$
 (5.1)

for the prescribed tangential surface motion. This result incorporates the Stokes paradox in that there is no bounded solution for $r \to \infty$ unless $U_s = \frac{1}{2}$ and n = 1. Moreover, the solution implies that F_x in (2.5) is identically zero. A similar result holds if the normal surface velocity is prescribed (Blake 1971b).

Following Hewitt & Balmforth (2018), we may proceed beyond this leading solution and compute the correction prompted by the yield stress using perturbation theory. In the vicinity of the cylinder (r = O(1)) this correction is forced by the need to match the solution with that in the far field $(r \gg 1)$, as in the classical resolution of the Stokes paradox by the inclusion of inertia. Here, however, the far field region is controlled by the yield stress. In particular, balancing the two sides of (2.13) for $r \gg 1$, we must have that $\psi = O(r^2\text{Bi})$ in the far field. But, provided $U_s \neq \frac{1}{2}\delta_{n1}$, ψ_0 grows like r. Hence, the far-field balance demands that $r = O(\text{Bi}^{-1})$. Moreover, the yield stress eventually arrests motion here, limiting the flow to a yielded region with a radial extent of $O(\text{Bi}^{-1})$.

The correction to the near-field solution again satisfies the biharmonic equation and is proportional to $2r \log r - r + r^{-1}$, in view of the boundary conditions on the cylinder and the need to discard terms that grow any more rapidly with r (Hinch 1991). This correction breaks asymptotic order and becomes of comparable size to ψ_0 as one enters the far field, leading to the estimate, $\psi - \psi_0 = O((U_s - \delta_{n1})/\log \mathrm{Bi}^{-1})$. Hence, the horizontal drag force, which is dictated by the correction, can be calculated and the match to the far field demands

$$F_x = -4\pi \frac{(U_s - \frac{1}{2}\delta_{n1})}{\log \text{Bi}^{-1}}.$$
 (5.2)

Evidently, the cylinder is force-free to leading order when $U_s = \frac{1}{2}\delta_{n1}$, which is the locomotion speed of a free swimmer in the limit Bi $\to 0$. Thus, in the Newtonian limit, surface motions without a $\sin\theta$ component cannot swim. Note that, because the streamfunction decays more rapidly when $U_s - \frac{1}{2}\delta_{n1} \to 0$, all the preceding scalings must change for the force-free case.

5.2. Symmetries

With the surface velocity condition $V_p = \sin n\theta + a \sin m\theta$, the problem can inherit spatial symmetries that constrain the solutions. First, if the driving angular velocity pattern contains multiple lines of reflection symmetry, then the problem with $U_s = 0$ is invariant under a set of finite angular rotations. This implies that the driving pattern possesses no preferred swimming direction and force-free states with $U_s = 0$ exist whatever the Bingham number. Single mode patterns with n > 1 and a = 0 are of this type.

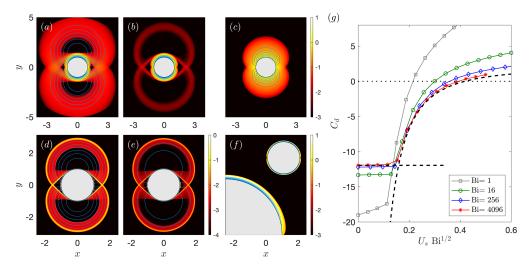


FIGURE 7. Density plots of $\log_{10} \dot{\gamma}$ overlain by streamlines (blue), for (2.9) with (n,a)=(1,0) and (a)–(c) Bi = 1 and (d)–(f) Bi = 2^8 , for $U_s \text{Bi}^{1/2} \approx [0,0.1,0.38]$, respectively. In (f), a magnification of the boundary layer is included. (g) Drag coefficients C_d against scaled translation speed $\text{Bi}^{1/2}U_s$, from simulations with the Bingham numbers indicated, together with the asymptotic predictions for Bi $\gg 1$ from the Randolph & Houlsby slipline solution (§3) and the boundary-layer analysis of §5.4 (dashed black lines).

Second, when m is even and n is odd, the equations and boundary conditions are invariant under the transformation, $(U_s, a, \theta, u, v, \psi) \rightarrow (U_s, -a, \pi - \theta, -u, v, \psi)$. This implies that, given a solution with a certain U_s and $V_p = \sin n\theta + a \sin m\theta$, one can generate another solution with the same translation speed but driving pattern $V_p = \sin n\theta - a \sin m\theta$; the two solutions are symmetrical under reflection about $\theta = \frac{1}{2}\pi$. Consequently, the force-free swimming speed is independent of the sign of a. Similarly, the transformation $(U_s, a, \theta, u, v, \psi) \rightarrow (-U_s, -a, \pi - \theta, u, -v, -\psi)$ again leaves the system invariant if m is odd and n is even. Thus, in this case, for a swimmer with (a, U_s) , there is another with $(-a, -U_s)$.

Finally, for the alternative driving pattern $U_p = \cos n\theta + a \sin m\theta$ in (2.11) with (n, a) = (1, 0), if we set $U_s = 1 - \hat{U}_s$, the boundary condition becomes $(u, v)_{r=1} = (\hat{U}_s \cos \theta, \sin \theta - \hat{U}_s \sin \theta)$. But this is identical to the driving pattern in (2.9) for $V_p = \sin \theta$ and translation speed \hat{U}_s . In other words, these particular squirmer solutions are identical, except for the switch in translation speed.

5.3. Numerical results

To gain a broader perspective on the problem, we now solve the system of equations numerically, calculating solutions with different (fixed) translation speeds U_s and Bingham numbers Bi, for a variety of driving patterns. To begin, we consider the simplest case, with (n,a)=(1,0) (figure 7). The most obvious feature of the computed flow patterns is their similarity to those around translating cylinders: in all but the example with highest translation speed in figure 7, the flow is localized to a region with a radial extent that is comparable to the diameter of the cylinder, and prominent recirculation cells with embedded rotating plugs appear above and below. In fact, at higher Bingham number, the organization of the flow looks identical to the Randolph & Houlsby slipline pattern (figure 1), with simply a different velocity distribution along the α -lines. Notably, the tangential

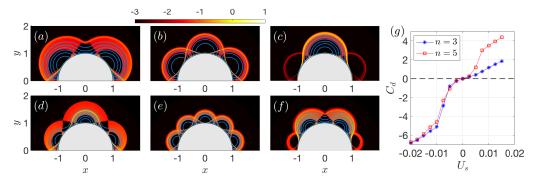


FIGURE 8. Squirmer solutions showing $\log_{10}\dot{\gamma}$ at Bi = 2^8 for (a–c) n=3, m=0 and (d–f) n=5, m=0 with the imposed swimming speed (a,d) $U_s=-0.015$, (b,e) $U_s=0$ and (c,f) $U_s=0.015$. (g) The variation of the drag coefficient C_d with U_s for n=3 (blue stars) and n=5 (red squares); the dashed line, with $C_d=0$, is the required value for $U_s=0$.

surface forcing strengthens the boundary layers which are now able to adjust the plastic deformation beyond. As a result, the rotating plugs continue to widen with increasing Bi and become permanent in the plastic limit. The collapse to the Randolph & Houlsby stress field is reflected in the drag coefficient, which equilibrates to $C_d = -(2\pi + 4\sqrt{2})$ for $U_s \lesssim 0.16 \text{Bi}^{-1/2}$ at high Bi (figure 7g). With higher translation speeds, however, the extent of the yielded region abruptly decreases, with all deformation becoming comsumed by the boundary layer around the cylinder for Bi $\gg 1$ (figure 7f). The switch in flow pattern prompts a fall in the magnitude of the drag coefficient, which passes through zero at a critical value, U_s^{ff} , corresponding to the locomotion speed of a swimmer moving under its own power.

Flow fields around single-mode squirmers with higher n are shown in figure 8. As expected from the symmetries of the problem, the drag coefficient for these solutions vanishes only for $U_s = 0$, precluding locomotion at any Bi (see §5.2). In the force-free states, the flow patterns take the form of a straightforward geometrical generalization of the Randolph & Houlsby slipline field, containing a network of 2n centred fans with angular extent $\pi(\frac{1}{2} + n^{-1})$ and triangular plugs attached to the cylinder. These solutions become distorted by translation, but the patchwork of attached plugs and rotating fans persists, with broader seams of more complicated plastic deformation. Again, the fans contain persistent plugs, sometimes becoming displaced from the cylinder surface in the manner of the Martin & Randolph slipline field.

The force-free swiming states can be computed directly by employing an interval-bisection algorithm to vary U_s until $C_d=0$. Figure 9(a-h) shows the output of this algorithm for both the simple swimmer with (n,a)=(1,0), and for pushers and pullers with (n,m)=(1,2) and varying a. As discussed in §5.2, since n is odd and m is even in this case, the solutions with a<0 are reflections of those with a>0 about the vertical axis, with the same swimming speed. Thus, as in the Newtonian limit, these pushers and pullers always travel at equal speeds. In all cases, the swimming speed converges to the Newtonian limit $U_s=\frac{1}{2}$ for $\mathrm{Bi}\to 0$ (see §5.1 and Blake 1971b). At large yield stress, the swimming speeds instead decline as $U_s\sim \mathrm{Bi}^{-1/2}$ (see figure 9i). The corresponding force-free flow patterns remain confined to the surface boundary layers at low values of a. But when this parameter is larger, the states becomes less confined and again adopt a wider scale pattern of plastic deformation with the form of a patchwork of triangular plugs and fans, much like the slipline solutions of §3 and §4 (see figure 9h). Such patterns

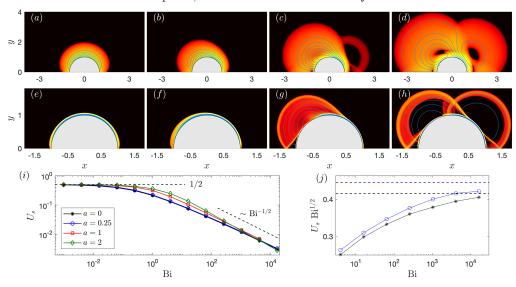


FIGURE 9. Force-free squirmer solutions for surface velocities n=1, m=2 and (a)–(d) Bi = 1 and (e)–(h) Bi = 2^8 , showing $\log_{10}\dot{\gamma}$ and streamlines (blue) for (a,e) a=0, (b,f) a=0.25, (c,g) a=1 and (d,h) a=2. The colour bar is the same as in figure 8. (i) The corresponding swimming speeds. (j) The same data for a=0 and a=0.25 only, together with the predictions of the boundary-layer theory (§5.4, dashed).

are not, however, the only possibility; figure 9g, for example, displays a swimmer in which closer examination reveals curved sliplines that peel off the surface boundary layer, and incorporate a non-circular fan pinned at the centre of circulation.

Force-free pushers and pullers with (n,m)=(1,3) are shown in figure 10(a-f). In this case, since m and n are both odd, the $a\to -a$ symmetry is lost (although the flow patterns remain symmetrical about the y-axis) and the swimming speed depends on the sign of a. Regardless of this, however the flow is again confined to the surface boundary layers for lower values of a, and features larger-scale plastic deformation for higher a, with the swimming speed scaling as $U_s \sim \text{Bi}^{-1/2}$ in the plastic limit and converging to $U_s = \frac{1}{2}$ for $\text{Bi} \to 0$.

A less expected result is shown in figure 11, which displays flow fields and swimming speeds for a swimmer with (n,m)=(2,3). In the Newtonian limit, such a mixed-mode driving pattern cannot provide propulsion as it does not contain a $\sin\theta$ component. Moreover, swimming is not possible with either of the n=2 and m=3 components individually. With a finite yield-stress, however, propulsion becomes possible, and the swimmer reaches a maximum speed at an intermediate value of Bi (figure 11c; again, the symmetry of the driving pattern implies that U_s does not depend on the sign of a).

Finally, we report an example exploiting the prescribed normal surface velocity in (2.11), rather than the tangential motions previously discussed. As argued in §5.2, the simplest example of this model with n=1 and a=0 is equivalent to the squirmer with the tangential surface velocity $V_p = \sin \theta$, but for the switch in translation speed $U_s \to 1 - U_s$. Hence, all the results in figure 7 and 9 immediately carry over, although the switch in U_s implies a very different limit for the force-free swimming speed for Bi $\gg 1$. Additional results for m=2 and varying a are displayed in figure 12. When a is not small, the swimmer is no longer equivalent to a squirmer with tangential surface velocity; larger-scale patterns of plastic deformation develop with both curved sliplines,

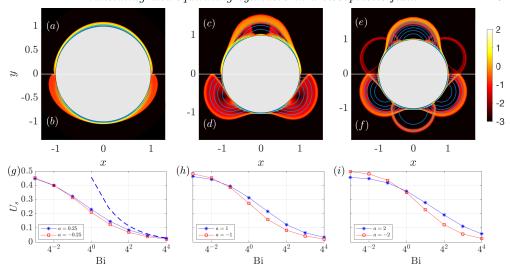


FIGURE 10. Force-free squirmer solutions with (n,m)=(1,3) and Bi = 2^8 showing $\log_{10}\dot{\gamma}$ for (a) a=0.25, (b) a=-0.25, (c) a=1, (d) a=-1, (e) a=2 and (f) a=-2. The bottom row shows the variation of the swimming speed with Bi for (g) $a=\pm 0.25$, (h) $a=\pm 1$ and (i) $a=\pm 2$. The dashed line shows the asymptotic prediction from (5.15) for a=0.25 and Bi $\gg 1$.

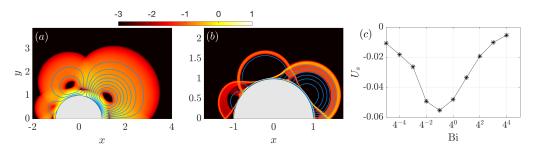


FIGURE 11. Force-free squirmer solutions for (n,m)=(2,3) and a=1 showing $\log_{10}\dot{\gamma}$ for (a) Bi = 1 and (b) Bi = 2^8 . (c) The variation of the force-free swimming speed U_s with Bi.

centred fans and constant-stress triangles. The swimming speed now converges to an a-dependent constant for Bi $\to \infty$ (the Newtonian limit is again $U_s \to \frac{1}{2}$).

5.4. Boundary layer theory

5.4.1. Boundary-layer structure

When flow becomes confined to the boundary layer attached to the cylinder, as in figures 9(e,f) and 10(a,b), we rescale the variables to describe that narrow region (*cf.* Appendix A):

$$r = 1 + \text{Bi}^{-1/2}\eta$$
, $[u, U_s] = \text{Bi}^{-1/2}[U(\eta, \theta), U_1]$, $v = V(\eta, \theta)$, $p = \text{Bi}P(\eta, \theta)$. (5.3)

At leading order, local force balance then demands,

$$P_{\eta} = 0$$
 and $V_{\eta\eta} + 2 \operatorname{sgn}(V_{\eta}) = P_{\theta}.$ (5.4)

In terms of the rescaled variables, the boundary conditions in equation (2.9) become

$$V(0,\theta) \sim V_p(\theta)$$
 and $U(0,\theta) = U_1 \cos \theta$ (5.5)

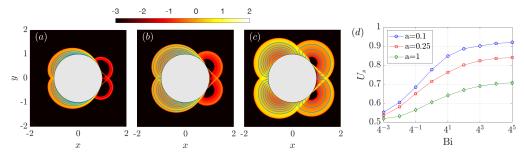


FIGURE 12. Force-free squirmer solutions showing $\log_{10}\dot{\gamma}$ for the normal surface velocity condition (2.11) with (a) a=0.1, (b) 0.25 and (c) 1, at Bi = 2^8 . (d) The variation of the swimming speed with Bi.

whereas the match to the surrounding plug at the yield surface, $\eta = \eta_b(\theta)$, demands that

$$V(\eta_b, \theta) = V_{\eta}(\eta_b, \theta) = U(\eta_b, \theta) = 0. \tag{5.6}$$

We therefore find the velocity profile,

$$V = V_p(\theta) \left(1 - \frac{\eta}{\eta_b}\right)^2, \tag{5.7}$$

with

$$P_{\theta} = 2\left(\frac{|V_p|}{\eta_b^2} - 1\right) \operatorname{sgn}(V_p). \tag{5.8}$$

The integral of the leading-order continuity equation, $V_{\theta} + U_{\eta} \sim 0$ across the boundary layer now furnishes

$$\frac{\partial}{\partial \theta} \left[\frac{\eta_b V_p(\theta)}{3} \right] - U_1 \cos \theta = 0, \tag{5.9}$$

Focussing on surface motions that are up-down antisymmetric with $V_p(0) = V_p(\pi) = 0$, we now find the boundary-layer profile,

$$\eta_b(\theta) = \frac{3U_1 \sin \theta}{V_p(\theta)}. (5.10)$$

This thickness is only positive when the angular surface motion $V_p(\theta)$ is directed opposite to sense of translation, $\operatorname{sgn}(U_s)$. Otherwise, the balances implied by the scalings in (5.3) are not consistent, which we interpret to signify that the flow cannot be confined to the surface boundary layer. Indeed, the numerical solutions in §5.3 display larger-scale flow patterns at large Bi whenever $U_s/V_p < 0$.

Figure 13 compares the predictions of (5.10) with some of the measured yield surfaces of the numerical solution with confined flow patterns. In the simple case with $V_p(\theta) = \sin \theta$ (figure 13a), the boundary layer has the constant width, $\eta_b = (r_p - 1) \text{Bi}^{1/2} = \sqrt{\pi/2}$, where r_p is the radius of the yield surface. The yield surfaces of the computations are indeed relatively flat and compare well with the prediction, except close to the front and back of the cylinder where the boundary layer thickness sharply declines over further "corner regions." For squirmers with $V_p = \sin \theta + a \sin m\theta$, the boundary layer thickness varies with position; again the predictions match well with numerical results except for the adjustments at the front and back (figure 13(b,c)).

For $V_pU_1 < 0$, the emergence of plastic deformation outside the boundary layer (with $(u, v) \sim O(\text{Bi}^{-1/2})$) modifies the final boundary condition in (5.5), and therefore the flux

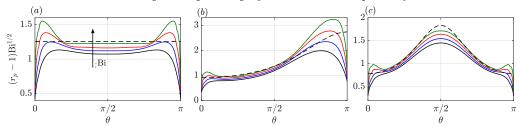


FIGURE 13. Boundary-layer thicknesses of squirmers for (a) (n,a)=(1,0), (b) (n,m,a)=(1,2,0.25), and (c) (n,m,a)=(1,3,0.25), with Bi = 2^6 (black), Bi = 2^8 (blue), Bi = 2^{10} (red) and Bi = 2^{12} (green). The prediction from (5.10) is shown by dashed lines.

balance in (5.9). The resulting flow into or out of the boundary layer then maintains a boundary layer of finite thickness. Importantly, however, the scalings of the boundary layer in (5.3), do not change although one must now complete the solution by matching to the adjacent region of perfectly plastic deformation (which we avoid here).

5.4.2. Drag force and swimming speed

Given the surface pressure BiP and tangential shear stress Bi $\operatorname{sgn}(V_{\eta}) = -\operatorname{Bi} \operatorname{sgn}(V_{p})$, the net horizontal force on the swimmer is given by

$$F_x = -\text{Bi} \int_{-\pi}^{\pi} [P\cos\theta - \text{sgn}(V_p)\sin\theta] d\theta = 2\text{Bi} \int_{0}^{\pi} \left(\frac{2|V_p|^3}{9U_1^2\sin\theta} - \sin\theta\right) \text{sgn}(V_p) d\theta.$$
 (5.11)

The drag therefore vanishes for

$$U_s^{ff} = \frac{\operatorname{Bi}^{-1/2}}{3} \sqrt{2 \int_0^{\pi} \frac{V_p(\theta)^3}{\sin \theta} d\theta} \left[\int_0^{\pi} \sin \theta \, \operatorname{sgn}(V_p) d\theta \right]^{-1/2}, \tag{5.12}$$

furnishing an asymptotic prediction of the locomotion speed of the force-free swimmer.

The drag from (5.11) also increases with decreasing translation speed U_s , diverging for $U_s \to 0$, and must therefore exceed that associated with the Randolph & Houlsby slipline solution below some threshold in U_s . We interpret the cross-over to correspond to the switch from the confined flow pattern to larger-scale plastic deformation. The deconfinement of the flow must therefore occur for

$$U_s = U_s^{ff} \left\{ 1 + 2(\pi + 2\sqrt{2}) \left[\int_0^{\pi} \sin\theta \, \operatorname{sgn}(V_p) d\theta \right]^{-1} \right\}^{-1/2}.$$
 (5.13)

For the simplest case with $V_p = \sin \theta$ (n = 1, a = 0), the drag coefficient implied by (5.11) is

$$C_d = -\frac{F_x}{2\text{Bi}} = 2 - \frac{\pi}{9U_1^2},$$
 (5.14)

which is compared to the numerical results in figure 7g; the switch in flow pattern for (5.13) also matches satisfyingly with the abrupt drop in the magnitude of C_d in the numerical solutions. The corresponding force-free swimmer has $U_s^{ff} = \sqrt{\pi/18} \mathrm{Bi}^{-1/2}$, which again compares well with the numerical results (figure 7g).

For squirmers with $V_p = \sin \theta + a \sin m\theta$, the swimming speed is

$$U_s^{ff} = \begin{cases} \frac{1}{3} \text{Bi}^{-1/2} \sqrt{\frac{1}{2}\pi(1+3a^2)} & m \text{ even,} \\ \frac{1}{3} \text{Bi}^{-1/2} \sqrt{\frac{1}{2}\pi(1+3a^2+a^3)} & m \text{ odd,} \end{cases}$$
 (5.15)

provided the boundary layer thickness remains finite everywhere, which demands that $a < m^{-1}$ for m even and $a \lesssim \sin(3\pi/2m)$ for m odd. Figures 9j and 10g include the predictions in (5.15).

Note that the prediction for the swimming speed in (5.12) relies on the solutions in (5.8) and (5.10), which fail when flow is no longer confined to the boundary layer. Nevertheless, because the scalings of the problem do not change in that situation, the swimming speed still scales with $\text{Bi}^{-1/2}$, as seen in the numerical computations (e.g. figure 9i). The match to the surrounding plastic deformation, however, determines the coefficient U_1 .

6. Conclusions

In this paper, we have investigated viscoplastic flows around cylinders, with an emphasis on the limit of large yield stress. For a translating cylinder with a no-slip surface, we compared analytical plasticity solutions based on slipline theory with viscoplastic computations. Significant differences between the two arise due to the presence of rigidly rotating plugs above and below the cylinder in the computations, which are not present in the slipline solutions. These plugs ride on top of the viscous boundary layer that shrouds the cylinder, leading one to wonder whether they interfere with the plastic limit of the viscoplastic model. By performing a suite of careful computations and developing a boundary layer theory, we showed that such features do actually disappear in the plastic limit (Bi $\to \infty$), implying that viscoplasticity does converge to ideal plasticity.

We then modified the boundary condition on the translating cylinder to allow for partial slip over its surface. This situation corresponds to partially rough cylinders in ideal plasticity, for which the slipline solution has not previously been identified, with an original construction proposed by Randolph & Houlsby (1984) having been shown to the inconsistent for partial slip (Martin & Randolph 2006; Murff et al. 1989). Instead, we found our computations matched with an alternative slipline pattern proposed by Martin & Randolph (2006) as an upper bound solution based on its velocity field. This alternative pattern contains genuine rigid plugs rotating above and below the cyinder, attached to, and sliding over, the surface. Delving further into Martin & Randolph's slipline construction, we found that the stress solution suggests a lower bound that matches the upper bound provided the rotating plugs are free of any net torque. This implies that the slipline field actually provides the true plastic solution. However, the slipline theory is incomplete in this example because no stress field is provided for the plugs that matches the partially rough surface conditions and is consistent with the yield condition. Nevertheless, the computations do explicitly construct an acceptable stress field for the plugs, providing numerical evidence for the conclusion that Martin & Randolph's slipline pattern is the true plastic solution.

The slipline patterns of the translating cylinders provide a set of tools to understand viscoplastic flow around cylinders with a variety of other surface conditions. In the third thread of this study, we applied this idea to models of cylindrical "squirmers" swimming in yield-stress fluid. The slipline patterns do indeed characterize many of the flow structures seen around such model micro-organisms when we approach the plastic limit. However, we also found that flow can become consumed into the viscous boundary layers against the cylinder surfaces, allowing us to analytically construct the swimming states. We also provided examples that may swim when there is a yield stress, but not otherwise, and the viscoplastic analogues of "pushers" and "pullers". The latter, for which the driving surface velocity is concentrated either to the back or front of the cylinder, have identical swimming speeds, as in Newtonian fluid (although we have also identifed driving surface velocity patterns for which this is not the case if the fluid has a yield stress).

For squirmers driven by a prescribed tangential surface velocity in Newtonian fluid, the swimming speed \mathcal{U}_s scales with the characteristic speed of the driving surface velocity \mathcal{U} and the power input per unit swimming speed and cylinder length is $\mathcal{P} \sim \mu \mathcal{U}$. In the opposite, plastic limit, the swimming speed and power turn out to scale as

$$\mathcal{U}_s \sim \mathcal{U}^{3/2} \sqrt{\frac{\mu}{\tau_Y \mathcal{R}}}$$
 and $\mathcal{P} \sim \frac{\mathcal{R} \mathcal{U} \tau_{r\theta}}{\mathcal{U}_s} \sim \frac{(\tau_Y \mathcal{R})^{3/2}}{(\mu \mathcal{U})^{1/2}},$ (6.1)

if \mathcal{R} is the cylinder radius and μ and τ_Y are the fluid (plastic) viscosity and yield stress. The decaying dependence on yield stress and presence of the viscosity is symptomatic of the viscous boundary layers against the cylinder surface which activate locomotion (the Bi^{-1/2} layers in §5). Note that the effective viscosity of the medium in the plastic limit is $\mu_{\rm eff} \sim \tau_Y \mathcal{R}/\mathcal{U} \gg \mu$ (being given by the relatively large yield stress). Therefore, the scaling of the swimming speed is $\mathcal{U}_s \sim \mathcal{U} \sqrt{\mu/\mu_{\rm eff}}$, which implies that the swimmer moves much slower in the viscoplastic medium than in a Newtonian fluid with the same effective viscosity $\mu_{\rm eff}$, for a given surface velocity pattern. Moreover, the input power per unit length and swimming speed is $\mathcal{P} \sim \mu_{\rm eff} \mathcal{U} \sqrt{\mu_{\rm eff}/\mu}$, rather larger than the Newtonian equivalent ($\mu_{\rm eff} \mathcal{U}$).

Thus, swimming by tangential squirming motions in a nearly plastic medium is relatively inefficient, primarily as a result of the lubricating effect of the viscous boundary layers against the cylinder's surface. The situation is quite different if swimming is driven by normal surface motions, for which we have given a briefer discussion. The swimming speed in the plastic limit then remains of order \mathcal{U} , as in the Newtonian limit, and the corresponding power input per unit swimming speed and length is given by $\mathcal{P} \sim \tau_Y \mathcal{R} \sim \mu_{\text{eff}} \mathcal{U}$. Now the swimming speed and power input are comparable to those for motion through Newtonian fluid with viscosity μ_{eff} (a situation shared by the viscoplastic version of Taylor's swimming sheet, considered by Hewitt & Balmforth (2017)).

Another key feature of the swimming dynamics is that the yield stress always limits flow to within a yield surface that lies at a finite distance from the squirmer. This has important implications for the induced transport of nutrients or other tracers and the hydrodynamic interactions and collective dynamics of multiple swimmers (Pedley 2016; Lauga & Powers 2009). Finally, we add a cautionary note that our modelling of swimming micro-organisms as cylinders is somewhat restrictive, limiting the quantitative application of our results. However, the qualitative results of our work constitute a first step towards understanding the effect of a yield stress on true squirming swimmers.

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Appendix A. Viscoplastic boundary layers for a no-slip cylinder

In this appendix, we outline a boundary layer theory for a translating cylinder with a no-slip surface. To set the scene, figure 14 shows a magnification of the boundary-layer structure below the upper rotating plug.

A.1. Beyond the rotating plug

Outside the region directly underneath the plug, the main balance of forces expected for the boundary layer against the surface of the cylinder is given by

$$p_r \sim 0$$
 and $p_\theta \sim (r^2 \tau_{r\theta})_r$, where $\tau_{r\theta} \sim v_r + \text{Bisgn}(v_r)$ (A1)

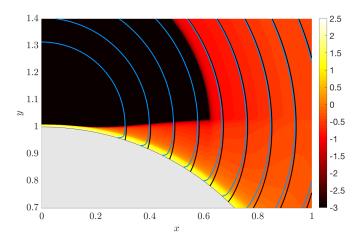


FIGURE 14. A magnification of the region underneath the upper rotating plug for a no-slip cylinder with Bi = 2^{12} . The color shading shows $\log_{10}\dot{\gamma}$, and the blue lines are streamlines. The black lines display the α -lines of the slipline solution, selected to coincide with the streamlines at $\theta = \frac{1}{2}\pi$.

(see Balmforth et al. (2017)). The solution must match to the nearly perfectly plastic flow outside the boundary layer, where the pressure is given by (3.1), the velocity is directed along the α -lines and the shear rates are much weaker. The latter two conditions translate to $v(r_b) \sim 0$ and $v_r(r_b) \sim 0$, where r_b is the edge of the boundary layer. Hence, after incorporating the no-slip condition $v(1) = \sin \theta$, we find

$$v = -2\text{Bi}(r_b - r)^2 \operatorname{sgn}(\sin \theta), \qquad r_b = 1 + \text{Bi}^{-1/2} \sqrt{\frac{1}{2} |\sin \theta|},$$
 (A 2)

indicating that the thickness of the boundary layer is $\mathcal{O}(\mathrm{Bi}^{-1/2})$. Such parabolic velocity profiles have been noted previously by Tokpavi *et al.* (2008).

A.2. Underneath the rotating plug

Directly underneath the rotating plug where the pressure jump is smoothed, the angular scale becomes smaller and we rescale the variables to reflect this whilst maintaining the main balances demanded by force balance and the continuity equation:

$$(r,\theta) = \left(1 + \operatorname{Bi}^{-a}\xi, \frac{1}{2}\pi - \operatorname{Bi}^{-b}\Theta\right), \qquad [u,v] \sim [\operatorname{Bi}^{b-a}U(\xi,\Theta), V(\xi,\Theta)], \tag{A 3}$$

$$p \sim \text{Bi}P(\xi, \Theta)$$
 and $\tau_{\xi\Theta} \sim \text{Bi}^a V_{\xi} - \text{Bi},$ (A4)

where η and Θ are $\mathcal{O}(1)$, and the exponents $a > \frac{1}{2}$ and b > 0 satisfy 2a = 1 + b. The force balance in (A 1) then becomes

$$P_{\xi} \sim 0 \quad \& \quad P_{\Theta} \sim V_{\xi\xi}.$$
 (A 5)

The no-slip condition is now $V(0) \sim 1$, whereas matching again demands that $(V, V_{\xi}) \to 0$ at the edge of the boundary layer $\xi = \Xi(\Theta)$. Hence,

$$V \sim -\left(1 - \frac{\xi}{\Xi}\right)^2 \operatorname{sgn}(y)$$
 and $P_{\Theta} = -\frac{2}{\Xi^2} \operatorname{sgn}(y)$. (A 6)

At this stage, unlike in (A 2), we cannot match P to the pressure of the slipline solution

to determine the boundary-layer profile $\Xi(\Theta)$ because of the intervention of the rotating plug. Instead, we proceed by dividing up the boundary layer into the part surrounding $\theta = \frac{1}{2}\pi$ that is directly attached to the rotating plug, and the part beyond where the boundary layer detaches from the plug and another nearly perfectly plastic flow separates the two. For the first part, the rigid rotation of the plug implies a velocity field of $(u, v) = \omega(\cos\theta, r - \sin\theta)$, where the rotation rate is observed from the numerical computations to be $\omega \sim 1 - \mathrm{Bi}^{-c}\Omega$, with $\Omega > 0$; see figure 3a. If we now integrate the leading-order continuity equation, $U_{\Xi} - V_{\Theta} \sim 0$, over the boundary layer from $\xi = 0$ to $\xi = \Xi$, we find

$$\left[\int_0^{\Xi} \left(1 - \frac{\xi}{\Xi} \right)^2 d\xi \right]_{\Theta} = \frac{1}{3} \Xi_{\Theta} = U(0, \Theta) - U(\Xi, \Theta)$$
 (A7)

$$\equiv \operatorname{Bi}^{a-b}(1-\omega)\cos\theta \sim \operatorname{Bi}^{a-2b-c}\Omega\Theta. \tag{A 8}$$

Hence 2b + c = a and

$$\Xi(\Theta) = \Xi(0) + \frac{3}{2}\Omega\Theta^2,$$
 (A9)

which thickens away from the centre of the fan at A, unlike the profile in (A 2).

For the part of the smoothing region where the plug has detached from the boundary layer, there is an intervening window of purely plastic deformation in which the velocity field is adjusted away from rigid rotation. Because this window is relatively small, the α -lines remain close to the involutes of the perfectly plastic slipline solution, which begin at the angular location $\theta = \frac{\pi}{2} - \operatorname{Bi}^{-b}\Theta$ and reach the base of the plug for $y \sim 1$ and $x = \operatorname{Bi}^{-b}\Theta$. This proximity indicates that $u \sim \operatorname{Bi}^{-b}\omega\Theta - \operatorname{Bi}^{b-a}\varpi(\Theta)$ at the edge of the boundary layer, where the correction $\operatorname{Bi}^{b-a}\varpi(\Theta)$ represents the velocity adjustment incurred by the modification to the slipline. Thence,

$$\frac{1}{3}\Xi_{\Theta} \sim U(0,\Theta) - U(\Xi,\theta) \sim \varpi(\Theta) + \Omega\Theta - \frac{1}{6}\mathrm{Bi}^{a-4b}\Theta^{3}, \tag{A 10}$$

which indicates that a=4b, since all the terms must come in at the same order of Bi because the boundary layer remains continuous across the point of detachment. The combined results for the scalings now indicate that

$$a = \frac{4}{7}, \qquad b = \frac{1}{7} \qquad \& \qquad c = \frac{2}{7};$$
 (A 11)

i.e. the boundary layer thickness scales as $\mathrm{Bi}^{-4/7}$ underneath the rotating plug, the angular width of the smoothing region scales as $\mathrm{Bi}^{-1/7}$ and the rotation rate of the plug approaches 1 with a scaling of $\mathrm{Bi}^{-2/7}$ (figure 3b).

Beyond the detachment of the plug, (A 10) implies that the boundary layer profile becomes modified to

$$\Xi(\Theta) \sim \Xi_* + \int_{\Theta}^{\Theta} \varpi d\Theta - \frac{1}{8}(\Theta^4 - \Theta_*^4) + \frac{3}{2}\Omega\Theta^2,$$
 (A 12)

where Θ_* denotes the angle of detachment and the corresponding boundary layer thickness is Ξ_* . However, the term $\frac{1}{8}(\Theta^4 - \Theta_*^4)$ is problematic in view of its sign: as Θ increases, this correction opposes the thickening of the boundary layer. Yet Ξ must continue to thicken to become $O(\mathrm{Bi}^{-1/2})$ in order to meet the boundary layer beyond the rotating plug described earlier. The correction $\varpi(\Theta)$ must therefore be chosen to eliminate the offending quartic term, suggesting that the profile remains close to (A 9) throughout the smoothing region. If we assume this to be the case, then a final estimate can be derived from the known pressure jump of $2\pi\mathrm{Bi}$ across the smoothing region (see (3.1)). This jump

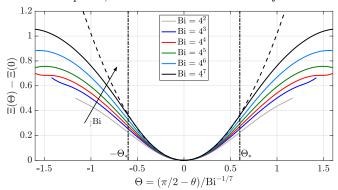


FIGURE 15. Rescaled boundary layer profiles $(\Xi(\Theta) - \Xi(0))$ for the values of Bi indicated. The dashed line is the prediction from (A9). The vertical dashed-dotted line marks the angular location Θ_* where the rotating plug separates from the boundary layer for Bi = 4^7 .

implies that

$$\int_{-\infty}^{+\infty} P_{\Theta} d\Theta = \int_{-\infty}^{+\infty} \frac{2}{\left[\Xi(0) + \frac{3}{2}\Omega\Theta^2\right]^2} d\Theta = 2\pi, \quad \text{or} \quad \Xi(0) = \left(\frac{1}{6\Omega}\right)^{1/3}. \quad (A 13)$$

From the computations, $\Omega \approx 0.68$, and so $\Xi(0) \approx 0.63$. The numerical solutions, for which the boundary-layer thickness can be determined by fitting the quadratic velocity profile in (A 6) to $v(r,\theta)$. suggest that $\Xi(0)$ is closer to 0.5. The predicted boundary layer profile in (A 9) is plotted in figure 15 and compared with results extracted from the numerical computations. The departure from the quadratic profile at the location that the plug detaches from the boundary layer is evident.

The assumption that the boundary-layer profile remains close to (A9) even beyond the detachment of the plug also allows us to estimate the radius of the rotating plug: in order that this boundary layer meet the $O(\mathrm{Bi}^{-1/2})$ -thick profile outside the smoothing region, we must have that $\mathrm{Bi}^{-a}(\Xi_* + \frac{3}{2}\Omega\Theta^2) \sim \mathrm{Bi}^{-1/2}$. That is, $\Theta = \mathcal{O}(\mathrm{Bi}^{(a-1/2)/2}) = \mathcal{O}(\mathrm{Bi}^{-3/28})$. Thus, the radius of the plug is $\sim (\pi/2 - \theta) \sim \mathcal{O}(\mathrm{Bi}^{-3/28})$, which comfortably captures the scaling observed in the numerical computations (figure 3a).

Appendix B. Slipline results for a partially rough cylinder

B.1. The drag force and lower bound

For the bounds, it suffices to consider the top right half of the slipline solution in view of its symmetries about x=0 and y=0 (see figure 5 for reference). In the polar coordinates (r_P, θ_P) centered at P, the force on the circular arc EI is

$$\begin{bmatrix} -p & -Bi \\ -Bi & -p \end{bmatrix} \begin{bmatrix} 1 \\ 0 \end{bmatrix} = \begin{bmatrix} -p \\ -Bi \end{bmatrix}$$
 (B1)

where $p = 2\text{Bi}(\pi - \theta) \equiv \text{Bi}(\pi - 2\theta_P)$. The net horizontal force on EI is therefore

$$\frac{F_{\rm EI}}{\rm Bi} = -r_{\rm EI} \left[2(\pi - \beta_2) \cos \beta_2 + \sin \beta_2 \right] \tag{B2}$$

with $r_{\text{EI}} = \lambda \cot \beta_2 + \sqrt{1 - \lambda^2}$.

On curve EB, the local slipline angle is $\vartheta = \theta + \frac{1}{4}\pi - \frac{1}{2}\Delta$ and so the pressure is $p = 2\text{Bi}(\pi - \vartheta) = \text{Bi}(\frac{3}{2}\pi - 2\theta + \Delta)$. In the x - y coordinate system, the force on this

curve is

$$\begin{bmatrix} -p - \operatorname{Bi} \sin 2\vartheta & \operatorname{Bi} \cos 2\vartheta \\ \operatorname{Bi} \cos 2\vartheta & -p + \operatorname{Bi} \sin 2\vartheta \end{bmatrix} \begin{bmatrix} \cos \theta \\ \sin \theta \end{bmatrix}, \tag{B3}$$

where $\frac{1}{2}\Delta < \theta < \beta_2 - \frac{1}{4}\pi + \frac{1}{2}\Delta$. The net force on EB is then

$$\frac{F_{\rm EB}}{\rm Bi} = 2(\beta_2 - \pi)\sin\left(\beta_2 - \frac{1}{4}\pi + \frac{1}{2}\Delta\right) + (\frac{3}{2}\pi - 1)\sin\frac{1}{2}\Delta - \sin\left(\beta_2 - \frac{1}{4}\pi - \frac{1}{2}\Delta\right) + \\
2\cos\left(\beta_2 - \frac{1}{4}\pi + \frac{1}{2}\Delta\right) - 2\cos\frac{1}{2}\Delta. \quad (B4)$$

Finally, on the surface BC, the slipline angle is $\vartheta = \frac{1}{4}\pi$ and the pressure is $\frac{3}{2}\pi Bi$. The horizontal force is then given by

$$\frac{F_{\rm BC}}{\rm Bi} = -\left(\frac{2+3\pi}{2\sqrt{2}}\right)(\lambda - \sqrt{1-\lambda^2}). \tag{B5}$$

Combining (B2), (B4) and (B5), we may compute $F_x = 4(F_{EI} + F_{EB} + F_{BC})$.

B.2. Angular momentum balance

About any arbitrary origin, the two arcs of the rigidly rotating crescent AEIE' exert moments that must cancel in order to balance the net angular momentum of that plug. The cross product of momentum equations $\mathbf{0} = \nabla \cdot \boldsymbol{\sigma}$, with the position vector \mathbf{x} from that origin, followed by the integral over the crescent, implies

$$0 = \int \int_{AEIE'} \nabla \cdot (\mathbf{x} \times \boldsymbol{\sigma}) dx dy = \int_{EAE'} \mathbf{x} \times \boldsymbol{\sigma} \cdot \mathbf{n} d\ell + \int_{EIE'} \mathbf{x} \times \boldsymbol{\sigma} \cdot \mathbf{n} d\ell$$
 (B 6)

where **n** is the outward normal to EAE' and EIE', and $d\ell$ is the line element proceeding around the arcs in an anti-clockwise sense with respect to the interior. That is,

$$0 = \int_{EIE'} (\mathbf{x} - \mathbf{x}_P) \times \boldsymbol{\sigma} \cdot \mathbf{n} d\ell + \int_{EAE'} (\mathbf{x} - \mathbf{x}_O) \times \boldsymbol{\sigma} \cdot \mathbf{n} d\ell + \mathbf{x}_P \times \int_{EIE'} \boldsymbol{\sigma} \cdot \mathbf{n} d\ell + \mathbf{x}_O \times \int_{EAE'} \boldsymbol{\sigma} \cdot \mathbf{n} d\ell$$
(B.7)

where \mathbf{x}_P and \mathbf{x}_O denote the positions of the centres of the circular arcs. But $\mathbf{x}_P - \mathbf{x}_O = (\lambda/\sin\beta_2)\hat{\mathbf{y}}$ and

$$-\int_{EAE'} \boldsymbol{\sigma} \cdot \mathbf{n} d\ell = \int_{EIE'} \boldsymbol{\sigma} \cdot \mathbf{n} d\ell \equiv 2F_{EI} \hat{\mathbf{x}},$$
 (B8)

given that the crescent must be in net force balance (which prescribes the net force on EAE' even though the full stress tensor is not known there). The angular momentum balance therefore implies

$$0 = T_{\text{EIE'}} - T_{\text{EAE'}} - 2\frac{\lambda F_{\text{EI}}}{\sin \beta_2},\tag{B9}$$

where $T_{\text{EIE'}}$ and $T_{\text{EAE'}}$ denote the torques on the arcs about their respective centres; i.e.

$$T_{\text{EIE'}} = \hat{\mathbf{z}} \cdot \int_{EIE'} (\mathbf{x} - \mathbf{x}_P) \times \boldsymbol{\sigma} \cdot \mathbf{n} d\ell = 2r_{\text{EI}}^2 \int_{\beta_2 - \pi/2}^{\pi/2} (-\text{Bi}) d\theta_p$$
 (B 10)

and

$$T_{\text{EAE'}} = \hat{\mathbf{z}} \cdot \int_{EAE'} (\mathbf{x} - \mathbf{x}_O) \times \boldsymbol{\sigma} \cdot \hat{\mathbf{r}} d\ell = 2 \int_{\theta}^{\pi/2} \varrho \text{Bid}\theta,$$
 (B 11)

where $\hat{\mathbf{r}}$ is the radial unit vector and $\theta_{\rm E} = \beta_2 - \frac{1}{4}\pi + \frac{1}{2}\Delta$. Altogether (and after removing a factor of 2Bi),

$$0 = r_{\text{EI}}^2(\pi - \beta_2) + \varrho(\frac{1}{2}\pi - \theta_{\text{E}}) + \frac{\lambda F_{\text{EI}}}{\text{Bi}\sin\beta_2}.$$
 (B 12)

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B.3. Geometry of the slipline solution

Referring to figure 5, over the region of involutes, the geometry of the α -lines is given by

$$x = x(\vartheta, \Theta) = \lambda[\cos \vartheta + (\vartheta - \Theta)\sin \vartheta],$$

$$y = y(\vartheta, \Theta) = \lambda[\sin \vartheta - (\vartheta - \Theta)\cos \vartheta],$$
(B 13)

where Θ is the polar angle at the intersection with the circle of radius λ . The length of a slipline over the section $\vartheta_1 < \vartheta < \vartheta_2$ is

$$\ell = \frac{1}{2}\lambda \left[(\vartheta - \Theta)^2 \right]_{\vartheta_1}^{\vartheta_2}. \tag{B 14}$$

The lines have a radius of curvature,

$$\varpi = \lambda(\vartheta - \Theta),$$
(B 15)

and the area element can be written as

$$\mathrm{d}x\mathrm{d}y \to \lambda \varpi \mathrm{d}\vartheta \mathrm{d}\Theta.$$
 (B 16)

Along the involutes, the velocity v_{α} remains constant. The α -lines emerging from BC have $v_{\alpha} = 1/\sqrt{2}$, whereas those from EB have $v_{\alpha} = \cos\theta/\cos\Psi$, where θ is the polar angle of the cylinder surface point and

$$\Psi = (\frac{1}{4}\pi - \frac{1}{2}\Delta),\tag{B17}$$

which corresponds to the angle that the characteristic makes with the normal to the cylinder $(\vartheta - \theta = \Psi \text{ on } EB)$. The angles two polar angles are related by

$$\Theta = \theta - \tan \Psi + \Psi. \tag{B 18}$$

The three key sliplines have

$$\Theta = \frac{1}{4}\pi - 1 \text{ for } CDG, \quad \theta = \theta_{\text{\tiny B}} = \frac{1}{2}\Delta \text{ for } BFH, \quad \theta = \theta_{\text{\tiny E}} = \beta_2 - \Psi \text{ for } EI. \quad \text{(B 19)}$$

The portions of these sliplines that are given by circular arcs have the radii,

$$r_{\rm DG} = \lambda \cot \beta_2 + \lambda (\beta_2 + 1 - \frac{1}{4}\pi), \tag{B 20}$$

$$r_{\rm fh} = \lambda \cot \beta_2 + \lambda (\beta_2 - \frac{1}{4}\pi + \tan \Psi), \tag{B 21}$$

$$r_{\rm EI} = \lambda \cot \beta_2 + \sqrt{1 - \lambda^2}.$$
 (B 22)

Finally, the rotating plug has a rotation rate of $\lambda^{-1} \sin \beta_2$.

B.4. The net dissipation rate and upper bound

The contributions to the dissipation rate arise from either spatially extended regions of plastic shear or from velocity jumps. For an extended region the contribution is

$$\frac{1}{2} \int \int \boldsymbol{\tau} : \dot{\boldsymbol{\gamma}} \, dx dy \to Bi \int \int \dot{\gamma} dx dy, \tag{B 23}$$

where, because the velocity is directed only along the α -lines, the shear rate can be calculated from

$$\dot{\gamma}_{\varpi\vartheta} = \left. \frac{\partial v_{\alpha}}{\partial \varpi} \right|_{\vartheta} - \frac{v_{\alpha}}{\varpi},\tag{B 24}$$

if ϖ now denotes the local radius of curvature. A tangential velocity jump of ΔV across an α -line provides the dissipation rate

$$\int \tau_{ns} \Delta V(s) ds, \tag{B 25}$$

where s is the arc length and τ_{ns} is the local shear stress for Cartesian coordinates aligned with that curve. The various contributions to the net dissipation rate are summarized below.

B.4.1. Region BCDF

Over the region BCDF the characteristic angle ϑ increases from $\frac{1}{4}\pi$ to β_2 . The dissipation rate is

$$\dot{\gamma} = |\dot{\gamma}_{\varpi\vartheta}| = \frac{v_{\alpha}}{\varpi} = \frac{1}{\varpi\sqrt{2}},$$
 (B 26)

and so

$$\int \int_{BCDF} \dot{\gamma} dx dy = \lambda \int \int_{BCDF} \frac{1}{\sqrt{2}} d\Theta d\vartheta \equiv \int \int_{BCDF} \frac{1}{\sqrt{2}} d\vartheta d\varpi$$
 (B 27)

$$= \frac{1}{\sqrt{2}} (\beta_2 - \frac{1}{4}\pi)(\lambda - \sqrt{1 - \lambda^2}), \tag{B 28}$$

given that the length of BC is $\lambda - \sqrt{1 - \lambda^2}$, which is the length of all the β -lines across this region, or the change in the radus of curvature at each value of ϑ .

B.4.2. Region EBF

Here, the ranges of the angles are $\Psi + \theta < \vartheta < \beta_2$ and $\theta_{\scriptscriptstyle B} < \theta < \theta_{\scriptscriptstyle E}$, and the dissipation rate becomes

$$\int \int_{EBF} \dot{\gamma} dx dy = \lambda \int \int_{EBF} (\vartheta - \Theta) \left| \frac{\partial v_{\alpha}}{\partial \theta} + \frac{v_{\alpha}}{\vartheta - \Theta} \right| d\vartheta d\theta$$
 (B 29)

$$= \int_{\theta_{\rm B}}^{\theta_{\rm E}} \int_{\theta + \pi/4 - \Delta/2}^{\beta_2} |\cos \theta - (\vartheta - \Theta) \sin \theta| \, d\vartheta d\theta$$
 (B 30)

(since $\lambda \equiv \cos \Psi$). The absolute value here makes further progress difficult. Moreover, $\operatorname{sgn}(\dot{\gamma}_{\varpi\vartheta}) < 0$ if the velocity field is to be consistent with the slipline solution, for which $\tau_{\vartheta\varpi} = -\operatorname{Bi}$. This consistency condition fails for $\beta_2 > \frac{1}{2}\pi$, which is equivalent to the flaw in Randolph & Houlsby's original construction (which is recovered here when $\beta_2 \to \frac{1}{2}\pi \cos^{-1}\lambda$).

B.4.3. Region EFDGHI

This region has circular α -lines centred at P. The radius r_p of each is given by

$$r_p = \lambda(\beta_2 - \Theta + \cot \beta_2), \qquad r_{\text{EI}} < r_p < r_{\text{DG}}.$$
 (B 31)

The local dissipation rate is

$$\dot{\gamma} = \left| \frac{\partial v_{\alpha}}{\partial r_{p}} - \frac{v_{\alpha}}{r_{p}} \right|. \tag{B 32}$$

Since there is no angle dependence, the net dissipation rate is given by

$$\int \int_{EFDGHI} \dot{\gamma} dx dy = (\pi - \beta_2) \int_{r_{EI}}^{r_{DG}} \dot{\gamma} r_p dr_p$$
 (B 33)

$$= \frac{1}{\sqrt{2}}(\pi - \beta_2)(r_{\text{DG}} - r_{\text{FH}}) + (\pi - \beta_2) \int_{\theta_{\text{B}}}^{\theta_{\text{E}}} |(\beta_2 - \Theta + \cot \beta_2) \sin \theta - \cos \theta| d\theta. \quad (B 34)$$

Like in region EBF, the shear rate $\dot{\gamma}_{\vartheta\varpi}$ again becomes inconsistent with $\tau_{\vartheta\varpi} = -\text{Bi for } \beta_2 > \frac{1}{2}\pi$.

B.4.4. Velocity jumps

Along CDG, there is a tangential velocity jump of $-1/\sqrt{2}$ and a shear stress of -Bi, leading to a net dissipation rate of

$$\frac{1}{\sqrt{2}} \text{Bi}[(\pi - \beta_2)r_{\text{DG}} + \ell_{\text{FG}}],$$
 (B 35)

where

$$\ell_{\text{CD}} = \frac{1}{2}\lambda(\beta_2 - \frac{1}{4}\pi)(\beta_2 - \frac{1}{4}\pi + 2) \tag{B 36}$$

is the length of the involute CD. Along BFH, the velocity jump of $1/\sqrt{2} - \lambda^{-1} \cos \theta_{\rm B}$ and shear stress of -Bi, give a contribution

$$\left(\frac{1}{\lambda}\cos\theta_{\mathrm{B}} - \frac{1}{\sqrt{2}}\right)\ell_{\mathrm{BFH}}\mathrm{Bi} = \left(\frac{1}{\lambda}\cos\theta_{\mathrm{B}} - \frac{1}{\sqrt{2}}\right)\left[\ell_{\mathrm{BF}} + r_{\mathrm{FH}}(\pi - \beta_{2})\right]\mathrm{Bi},\tag{B 37}$$

with

$$\ell_{\rm BF} = \frac{1}{2}\lambda(\beta_2 - \frac{1}{4}\pi)(\beta_2 + 2\tan\Psi - \frac{1}{4}\pi).$$
 (B 38)

Next, along BC, the velocity jumps by $-1/\sqrt{2}$ and the shear stress is $-\mathrm{Bi}$, so there is a contribution

$$\frac{1}{\sqrt{2}}\ell_{\rm BC}Bi = \frac{1}{\sqrt{2}}Bi(\lambda - \sqrt{1 - \lambda^2}). \tag{B 39}$$

Finally, there are the partially slipping boundary layers along EB and AE. Here, $\tau_{r\theta} = \varrho \text{Bi}$ and the angular velocity jump is $\tan \Psi \cos \theta + \sin \theta = \lambda^{-1} \sin(\theta + \Psi)$ for EB and $\lambda^{-1} \sin \beta_2$ for AE. The the net dissipation rates are given by

$$\frac{\varrho}{\lambda} \operatorname{Bi} \int_{EB} \sin(\theta + \Psi) d\theta = \frac{\varrho}{\lambda} \operatorname{Bi} \left(\frac{1}{\sqrt{2}} - \cos \beta_2 \right)$$
 (B 40)

and

$$\frac{\varrho}{\lambda} \operatorname{Bi} \left(\frac{1}{2} \pi - \theta_{\scriptscriptstyle E} \right) \sin \beta_2. \tag{B41}$$