Overview

P2

Cartoon

Future

Modelling Lithium Ion Batteries

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- Basic Battery Operation [PIMS MMIW 2016 project]
- State of Health Modelling [JTT Electronics]
- Pseudo 2D Scaling [The Irish Connection]
- Cartoon Model [Computational Framework]





Overview

SoH

Panasonic

P2

Cartoo

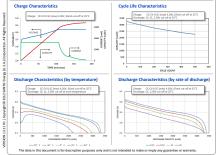
Future

Panasonic NCR18650B

Manufacturer's Specification Sheet

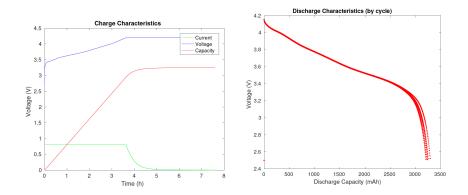
Lithium Ion NCR18650B

Features & Benefits Specifications Dimensions High energy density Max, 18,5 mm Rated capacity⁽¹⁾ Min. 3200mAh · Long stable power and long run time Capacity⁽²⁾ Min. 3250mAh Typ. 3350mAh Ideal for notebook PCs, boosters, portable devices, Nominal voltage *With tube (+) etc. Charging CC-CV. Std. 1625mA, 4.20V. 4.0 hrs Weight (max.) 48.5 g Temperature Charge*: 0 to +45°C Discharge -20 to +60°C Storage: 20 to +50°C Energy density⁽²⁾ Volumetric: 676 Wh/l At temperatures below 10°C, Gravimetric: 243 Wh/kg charge at a 0.25C rate. (1) At 20°C (2) At 25°C (3) Energy density based on bare cell dimension For Reference Only



For more information on how Panasonic can assist you with your battery power solution needs, visit us at www.panasonic.com/industrial/batteries-oem, e-mail sectales/Pus panasonic.com, or call (469) 362-5600.

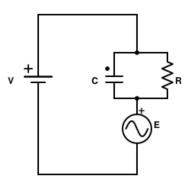






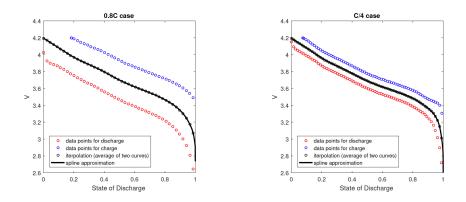
$$RC\frac{dV}{dt} + V(t) = E(\theta) + RC\frac{dE}{dt} - RI$$

- V battery voltage
- *E* Battery equilibrium potential [fitted]
- θ depth of discharge
- I battery current
- R, C [fitted]



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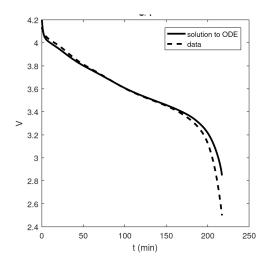
 Equivalent Circuit Model
 Fitting R and $E(\theta)$ Fitting R Cartoon
 Future



Overview	Basics	SoH	P2D	Cartoon	Future

Equivalent Circuit Model

Validation: Constant Resistance Discharge





Tesla car batteries were built of 7,104 type 18650 cells:

- 16 battery packs connected in series.
- Each pack had 444 type 18650 cells in 6 bricks in series.
- Each brick had 74 cells connected in parallel.
- 74 times the current, $16 \times 6 = 96$ times the voltage.



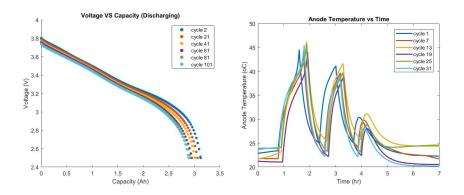
Overvie	w Basics		SoH	P2D	Cartoon	Future
	Equivalent	Circuit	Modelling	of Parallel	and Series	
			Connectic	ons		

- The previous ODE model extends to a system of DAEs describing a battery bricks in series with cells connected in parallel.
- Two configurations compared:
 - Configuration 1: 12 bricks, with 6 cells in each brick
 - Configuration 2: 6 bricks, with 12 cells in each brick
- Cells were given a 5% standard deviation Gaussian distribution of capacity.

Configuration	Discharge Time	Output Energy
12 bricks $ imes$ 6 cells	1.933	839.6
6 bricks $ imes$ 12 cells	1.960	849.5

Overview	Basics	SoH	P2D	Cartoon	Future
	St	ate of Hea	lth Modelli	ng	
		Cap	acity		

- Engage grant with JTT Electronics
- 100+ 1C charge and discharge cycles.
- Voltage/Current, Temperature and Impedance measurements



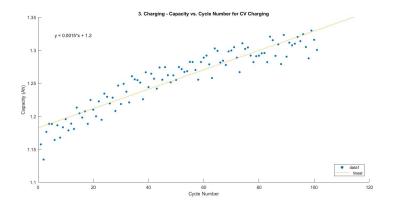


- Consider the 1C cycle number γ as a proxy for SoH.
- Let θ be the cumulative discharge in Ah from the fully charged cell.
- We have experimental measurements of $V(\theta, \gamma)$ that can be fitted empirically, including an effective resistance to account for different current operation.
- From measured $V(\theta)$ we can deduce γ . This could be done in a BMS with only the history of one operating cycle.
- Interesting if the SoH loss other in operational conditions follows $V(\theta, \gamma)$, although γ will no longer correspond to cycle number.



Capacity from CV charging

Capacity from CV charging may be a diagnostic for SoH that can be implemented effectively in a BMS.



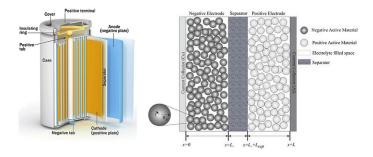


Additional cycling experiments to determine SoH under different conditions:

- 2C cycling
- No current (shelf life degradation)
- Thermal cycling with no current. The results would disambiguate SoH loss to 1C cycling versus just the thermal effects of the cycling.

Overview	Basics	SoH	P2D	Cartoon	Future
		Lithium Io	n Ratteries		

Open the Hood

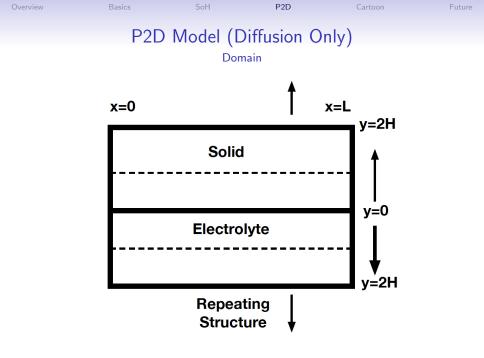


- Negative Electrode: Graphite
- Positive Electrode: Lithium Cobalt Oxide, Lithium Iron Phosphate
- Intercalation: energetically favourable in the positive electrode
- Electrolyte: Lithium salt in an organic solvent



- Consider particles of size 2*H*, $H \sim 0.025 \mu 2.5 \mu$.
- Electrodes of width $L \sim 50 \mu$.
- Diffusion of intercalated Li in particles $D_1 \sim 5 imes 10^{-14} m^2/s$
- Diffusion of Li^+ ions in electrolyte $D_2\sim 3 imes 10^{-10}m^2/s$
- Dimensionless parameters:

• $D = D_1/(\epsilon^2 D_2) \sim 0.07 - 700$



Overview	Basics	SoH	P2D	Cartoon	Fi
	P2D	Model	(Diffusion O	nly)	

Scaled, Asymptotic Equations

• Intercalated Li concentration c(y, t; x):

$$c_t = Dc_{yy}$$

with $c_y(1, t; x) = 0$

• Electrolyte concentration of Li⁺, K(x, t):

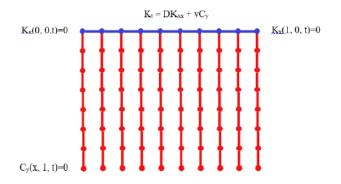
$$K_t = K_{xx} + Dc_y(0, t; x)$$

with $K_x(0,t) = 0$ and $K_x(1,t) = -I$ (I given).

• Continuity condition c(0, t; x) = K(x, t).

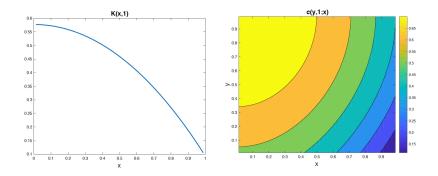
Note the Pseudo-2D structure Doyle, Fuller, and Newman (1993) Most P2D models take the solid particles as spherical.





Sparse implicit solver will be fast

Overview	Basics	SoH	P2D	Cartoon	Future
		P2D	Vodel		
		Computatio	onal Results		



Overview	Basics	SoH	P2D	Cartoon	Future
		P2D I	Model		

large D (small particles) part I

$$c_t = Dc_{yy}$$

$$K_t = K_{xx} + Dc_y(0, t; x)$$

Large D asymptotics, $c \sim c^{(0)} + \frac{1}{D}c^{(1)} + \cdots$

$$c^{(0)} \equiv K(x)$$

$$c^{(1)}(y) = \frac{K_t}{2}(y^2 - 2y)$$

$$Dc_y(0, t; x) = -K_t \text{ to highest order}$$

$$K_t = \frac{1}{2}K_{xx}$$

Corresponds to volume averaging

Overview	Basics	SoH	P2D	Cartoon	Future
		P2D Mod	lel		

large D (small particles) part II

$$K_t = \frac{1}{2}K_{xx}$$

Next order approximation

$$K_t = K_{xx} - K_t + rac{1}{3D}K_{tt}$$

Same asymptotic order obtained by introducing a(x, t), the average of c(y, t; x) over y, and j(x, t), the flux from solid to electrolyte:

$$\frac{da}{dt} = -j$$

$$K_t = K_{xx} + j$$

$$j(x,t) = 3D(a - K)$$

More obviously conservative, not higher order in time Typical linear transfer factor 3DLike a crude discretization in y, many variants in the literature.

Overview	Basics	SoH	P2D	Cartoon	Future
		P2D I	Vodel		
		small D (lar	ge particles)		

$$c_t = Dc_{yy}$$

$$K_t = K_{xx} + Dc_y(0, t; x)$$

Small D asymptotics with I = O(D), time scale change to D_1 .

$$egin{array}{rcl} c(y,t) & : & c_t = c_{yy} \ K(t) & : & rac{dK}{dt} = -I + c_y(0,t) \end{array}$$

Single particle dynamics

verview Basics SoH P2D **Cartoon** Future

Cartoon Electrode Model

Cartoon Philosophy

- Quantities a(x, t), c(x, t), j(x, t) as before
- Electrolyte potential $\phi(x, t)$.
- Assume the solid phase potential is constant.

Now c(x, t) is the concentration of both the Li⁺ ions and the X⁻ counter ions (electroneutrality):

$$c_t = c_{xx} + (c\phi_x)_x + j \quad (Li^+)$$

$$c_t = Ec_{xx} - E(c\phi_x)_x \quad (X^-)$$

Which can be rewritten:

$$c_t = \frac{2E}{E+1}c_{xx} + \frac{E}{E+1}j$$

0 = (1-E)c_{xx} + (1+E)(c\phi_x)_x + j

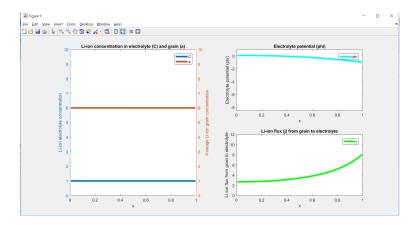
We add cartoon "electrochemistry"

$$j = \sinh(-\phi + \ln a - \ln c)$$

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 Cartoon Electrode Model

Computational Implementation [David Kong]



Movie



- 1. Model future SoH experimental results.
- 2. Fast Solver for full P2D model [David] \rightarrow Real time control [Bhushan]
- 3. Update solver to well-scaled model including temperature effects [lain]